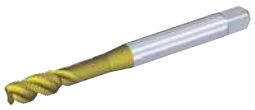
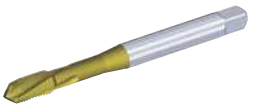
Сталь

размер резьбы		требуемый диаметр сверла	P			
			Метчики из быстрорежущей стали HSS-E-PM			
						
метчики			глухое отверстие	сквозное отверстие	глухое отверстие, внутренний подвод СОЖ	сквозное отверстие, внутренний подвод СОЖ
метрическая	мм	дюйм	T630 KP6525	T620 KP6525	T631 KP6525	T621 KP6525
M3 x 0,5	2,5	0,0984	T630M030X050R6HX-D1	T620M030X050R6HX-D1	—	—
M4 x 0,7	3,3	0,1299	T630M040X070R6HX-D1	T620M040X070R6HX-D1	—	—
M5 x 0,8	4,2	0,1654	T630M050X080R6HX-D1	T620M050X080R6HX-D1	T631M050X080R6HX-D1	T621M050X080R6HX-D1
M6 x 1,0	5,0	0,1969	T630M060X100R6HX-D1	T620M060X100R6HX-D1	T631M060X100R6HX-D1	T621M060X100R6HX-D1
M8 x 1,25	6,7	0,2638	T630M080X125R6HX-D1	T620M080X125R6HX-D1	T631M080X125R6HX-D1	T621M080X125R6HX-D1
M8 x 1,0	7,0	0,2756	T630MF080X100R6HX D4	T620MF080X100R6HX D4	T631MF080X100R6HX D4	T621MF080X100R6HX D4
M10 x 1,5	8,5	0,3346	T630M100X150R6HX-D1	T620M100X150R6HX-D1	T631M100X150R6HX-D1	T621M100X150R6HX-D1
M10 x 1,25	8,7	0,3425	T630MF100X125R6HX D4	—	T631MF100X125R6HX D4	T621MF100X125R6HX D4
M10 x 1,0	9,0	0,3543	T630MF100X100R6HX D4	T620MF100X100R6HX D4	T631MF100X100R6HX D4	T621MF100X100R6HX D4
M12 x 1,75	10,2	0,4016	T630M120X175R6HX-D6	T620M120X175R6HX-D6	T631M120X175R6HX-D6	T621M120X175R6HX-D6
M12 x 1,5	10,5	0,4134	T630MF120X150R6HX-D4	T620MF120X150R6HX-D4	T631MF120X150R6HX-D4	T621MF120X150R6HX-D4
M12 x 1,25	10,8	0,4252	—	—	T631MF120X125R6HX-D4	T621MF120X125R6HX-D4
M14 x 2,0	12,0	0,4724	T630M140X200R6HX-D6	T620M140X200R6HX-D6	T631M140X200R6HX-D6	T621M140X200R6HX-D6
M14 x 1,5	12,5	0,4921	T630MF140X150R6HX-D4	T620MF140X150R6HX-D4	T631MF140X150R6HX-D4	T621MF140X150R6HX-D4
M14 x 1,25	12,8	0,5039	—	—	T631MF140X125R6HX-D4	T621MF140X125R6HX-D4
M16 x 2,0	14,0	0,5512	T630M160X200R6HX-D6	T620M160X200R6HX-D6	T631M160X200R6HX-D6	T621M160X200R6HX-D6
M16 x 1,5	14,5	0,5709	T630MF160X150R6HX-D4	T620MF160X150R6HX-D4	T631MF160X150R6HX-D4	T621MF160X150R6HX-D4
M18 x 2,5	15,5	0,6102	T630M180X250R6HX-D6	—	T631M180X250R6HX-D6	T621M180X250R6HX-D6
M18 x 1,5	16,5	0,6496	T630MF180X150R6HX-D4	T620MF180X150R6HX-D4	T631MF180X150R6HX-D4	T621MF180X150R6HX-D4
M20 x 2,5	17,5	0,6890	T630M200X250R6HX-D6	T620M200X250R6HX-D6	T631M200X250R6HX-D6	—

Нержавеющая сталь

размер резьбы		требуемый диаметр сверла	M			
			Метчики из быстрорежущей стали HSS-E-PM			
						
метчики			глухое отверстие	сквозное отверстие	глухое отверстие, внутренний подвод СОЖ	сквозное отверстие, внутренний подвод СОЖ
метрическая	мм	дюйм	T630 KM6515	T620 KM6515	T631 KM6515	T621 KM6515
M3 x 0,5	2,5	0,0984	T630M030X050R6HX-D1	T620M030X050R6HX-D1	—	—
M4 x 0,7	3,3	0,1299	T630M040X070R6HX-D1	T620M040X070R6HX-D1	—	—
M5 x 0,8	4,2	0,1654	T630M050X080R6HX-D1	T620M050X080R6HX-D1	T631M050X080R6HX-D1	T621M050X080R6HX-D1
M6 x 1,0	5,0	0,1969	T630M060X100R6HX-D1	T620M060X100R6HX-D1	T631M060X100R6HX-D1	T621M060X100R6HX-D1
M8 x 1,25	6,7	0,2638	T630M080X125R6HX-D1	T620M080X125R6HX-D1	T631M080X125R6HX-D1	T621M080X125R6HX-D1
M8 x 1,0	7,0	0,2756	T630MF080X100R6HX D4	T620MF080X100R6HX D4	T631MF080X100R6HX D4	T621MF080X100R6HX D4
M10 x 1,5	8,5	0,3346	T630M100X150R6HX-D1	T620M100X150R6HX-D1	T631M100X150R6HX-D1	T621M100X150R6HX-D1
M10 x 1,25	8,7	0,3425	T630MF100X125R6HX D4	—	T631MF100X125R6HX D4	T621MF100X125R6HX D4
M10 x 1,0	9,0	0,3543	T630MF100X100R6HX D4	T620MF100X100R6HX D4	T631MF100X100R6HX D4	T621MF100X100R6HX D4
M12 x 1,75	10,2	0,4016	T630M120X175R6HX-D6	T620M120X175R6HX-D6	T631M120X175R6HX-D6	T621M120X175R6HX-D6
M12 x 1,5	10,5	0,4134	T630MF120X150R6HX-D4	T620MF120X150R6HX-D4	T631MF120X150R6HX-D4	T621MF120X150R6HX-D4
M12 x 1,25	10,8	0,4252	—	—	T631MF120X125R6HX-D4	—
M14 x 2,0	12,0	0,4724	T630M140X200R6HX-D6	T620M140X200R6HX-D6	T631M140X200R6HX-D6	T621M140X200R6HX-D6
M14 x 1,5	12,5	0,4921	T630MF140X150R6HX-D4	T620MF140X150R6HX-D4	T631MF140X150R6HX-D4	T621MF140X150R6HX-D4
M14 x 1,25	12,8	0,5039	—	—	T631MF140X125R6HX-D4	—
M16 x 2,0	14,0	0,5512	T630M160X200R6HX-D6	T620M160X200R6HX-D6	T631M160X200R6HX-D6	T621M160X200R6HX-D6
M16 x 1,5	14,5	0,5709	T630MF160X150R6HX-D4	T620MF160X150R6HX-D4	T631MF160X150R6HX-D4	T621MF160X150R6HX-D4
M18 x 2,5	15,5	0,6102	T630M180X250R6HX-D6	—	T631M180X250R6HX-D6	—
M18 x 1,5	16,5	0,6496	T630MF180X150R6HX-D4	T620MF180X150R6HX-D4	T631MF180X150R6HX-D4	T621MF180X150R6HX-D4
M20 x 2,5	17,5	0,6890	T630M200X250R6HX-D6	T620M200X250R6HX-D6	—	—