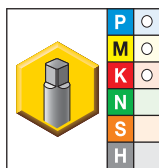
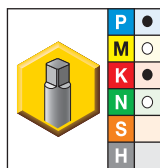


(T820 • Форма В для сквозных отверстий • Резьба метрическая по DIN 371, 374 и 376 — продолжение)



- лучший выбор
- альтернативный выбор

Обработка отверстий

| KSP32              | KSP39               | метрические размеры |     |    |     |      | количество канавок | стандартный размер | тип посадки |
|--------------------|---------------------|---------------------|-----|----|-----|------|--------------------|--------------------|-------------|
|                    |                     | размер D1           | L   | L3 | L2  | D    |                    |                    |             |
| —                  | T820M100X150R6G-D1  | M10 X 1,5           | 100 | 18 | 39  | 10,0 | 3                  | DIN 371            | 6G          |
| —                  | T820MF120X100R6H-D4 | M12 X 1             | 100 | 21 | 39  | 9,0  | 3                  | DIN 374            | 6H          |
| —                  | T820MF120X125R6H-D4 | M12 X 1,25          | 100 | 21 | 39  | 9,0  | 3                  | DIN 374            | 6H          |
| —                  | T820MF120X150R6H-D4 | M12 X 1,5           | 100 | 21 | 39  | 9,0  | 3                  | DIN 374            | 6H          |
| T820M120X175R6H-D6 | T820M120X175R6H-D6  | M12 X 1,75          | 110 | 21 | 44  | 9,0  | 3                  | DIN 376            | 6H          |
| —                  | T820M120X175R6G-D6  | M12 X 1,75          | 110 | 21 | 44  | 9,0  | 3                  | DIN 376            | 6G          |
| —                  | T820MF140X100R6H-D4 | M14 X 1             | 100 | 21 | 47  | 11,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF140X125R6H-D4 | M14 X 1,25          | 100 | 21 | 47  | 11,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF140X150R6H-D4 | M14 X 1,5           | 100 | 21 | 47  | 11,0 | 3                  | DIN 374            | 6H          |
| T820M140X200R6H-D6 | T820M140X200R6H-D6  | M14 X 2             | 110 | 24 | 52  | 11,0 | 3                  | DIN 376            | 6H          |
| —                  | T820M140X200R6G-D6  | M14 X 2             | 110 | 24 | 52  | 11,0 | 3                  | DIN 376            | 6G          |
| —                  | T820MF160X100R6H-D4 | M16 X 1             | 100 | 21 | 46  | 12,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF160X150R6H-D4 | M16 X 1,5           | 100 | 21 | 46  | 12,0 | 3                  | DIN 374            | 6H          |
| T820M160X200R6H-D6 | T820M160X200R6H-D6  | M16 X 2             | 110 | 24 | 51  | 12,0 | 3                  | DIN 376            | 6H          |
| —                  | T820M160X200R6G-D6  | M16 X 2             | 110 | 24 | 51  | 12,0 | 3                  | DIN 376            | 6G          |
| —                  | T820MF180X150R6H-D4 | M18 X 1,5           | 110 | 21 | 50  | 14,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF180X200R6H-D4 | M18 X 2             | 125 | 30 | 58  | 14,0 | 3                  | DIN 374            | 6H          |
| T820M180X250R6H-D6 | T820M180X250R6H-D6  | M18 X 2,5           | 125 | 30 | 58  | 14,0 | 3                  | DIN 376            | 6H          |
| —                  | T820MF200X150R6H-D4 | M20 X 1,5           | 125 | 24 | 56  | 16,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF200X200R6H-D4 | M20 X 2             | 140 | 30 | 64  | 16,0 | 3                  | DIN 374            | 6H          |
| T820M200X250R6H-D6 | T820M200X250R6H-D6  | M20 X 2,5           | 140 | 30 | 64  | 16,0 | 3                  | DIN 376            | 6H          |
| —                  | T820MF220X150R6H-D4 | M22 X 1,5           | 125 | 24 | 62  | 18,0 | 3                  | DIN 374            | 6H          |
| —                  | T820MF220X200R6H-D4 | M22 X 2             | 140 | 30 | 70  | 18,0 | 3                  | DIN 374            | 6H          |
| —                  | T820M220X250R6H-D6  | M22 X 2,5           | 140 | 30 | 70  | 18,0 | 3                  | DIN 376            | 6H          |
| —                  | T820MF240X150R6H-D4 | M24 X 1,5           | 140 | 28 | 67  | 18,0 | 3                  | DIN 374            | 6H          |
| —                  | T820M240X300R6H-D6  | M24 X 3             | 160 | 36 | 77  | 18,0 | 3                  | DIN 376            | 6H          |
| —                  | T820M270X300R6H-D6  | M27 X 3             | 160 | 36 | 82  | 20,0 | 4                  | DIN 376            | 6H          |
| —                  | T820M300X350R6H-D6  | M30 X 3,5           | 180 | 42 | 91  | 22,0 | 4                  | DIN 376            | 6H          |
| —                  | T820M330X350R6H-D6  | M33 X 3,5           | 180 | 42 | 100 | 25,0 | 4                  | DIN 376            | 6H          |
| —                  | T820M360X400R6H-D6  | M36 X 4             | 200 | 48 | 110 | 28,0 | 4                  | DIN 376            | 6H          |

Точность изготовления хвостовика

| D, мм  | допуск h9  |
|--------|------------|
| 1-3    | +0, -0,025 |
| >3-6   | +0, -0,030 |
| >6-10  | +0, -0,036 |
| >10-18 | +0, -0,043 |
| >18-30 | +0, -0,052 |