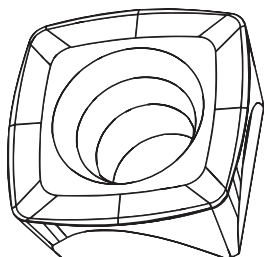


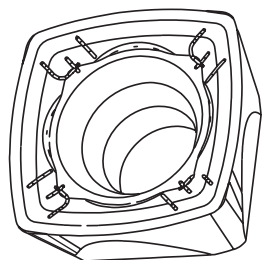


High Feed Geometries



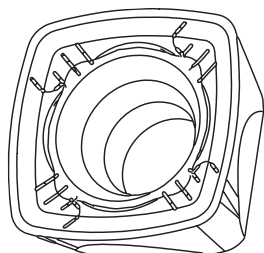
-D P P K H

Fully ground with flat top and variable hone.
Hardened Materials up to 480HBN.



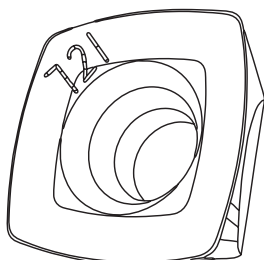
-D41 M M S

Positive geometry that reduces power consumption.



-D411 M M S

Positive geometry with larger corner radius (1,2mm) reduces cutting energy and provides better edge protection during lower radial engagement applications.



-D721 N

Positive, periphery ground, polished top rake face and sharp edge allows a freer cutting action and reduces built-up edge.

Material Guide – Key to Recommended Inserts

Material Designation

Unalloyed Steels Alloyed Steels Stainless Steels PH Stainless Cast Irons Aluminum & Alloys High Temp. Alloys Hard Materials