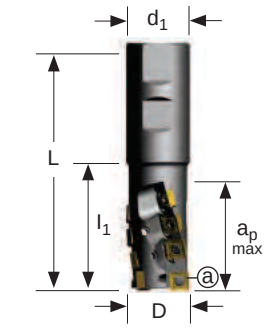
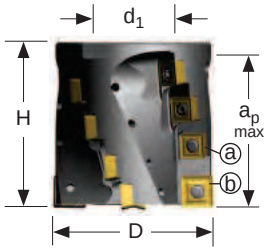
STELLRAM



Weldon Shank



Shell Mill Fixation

Product		Dimensions (mm)						Spares				
EDP	Item Description	D	L/H	l_1	d_1	a_p max	No. of Teeth	EDP		EDP		Screw Tightening Nm
5210VS09 Weldon Shank												
015235	**5210VS09WA032R50**	32	119	57	32	50	3	*015262*	F4010T	*015240*	T15	3,10
5210VS12 Shell Mill Fixation												
021656	**5210VS12-080R68**	80	82	-	32	68	4	*015266*	D5013T	*015241*	T20	6,00
021657	**5210VS12-100R77**	100	92	-	40	77	6	*015266*	D5013T	*015241*	T20	6,00

5210VS Assembly Information

Product		Necessary inserts to assemble the cutter	
EDP	Item Description	No. of inserts Pos. a	No. of inserts Pos. b
5210VS09 Weldon Shank			
015235	**5210VS09WA032R50**	11 x SC 09 only	-
5210VS12 Shell Mill Fixation			
021656	**5210VS12-080R68**	14 x SO..12M6	2 x SO..15M6
021657	**5210VS12-100R77**	27 x SO..12M6	2 x SO..15M6

For the 5210VS12 Both inserts (a) and (b) are required to complete each cutter.

5210VS Technical Information (mm)

Product		Dimensions					
EDP	Item Description	Facing Pitch	Ramping Angle °	Helical Hole min. - max.		a_p max Helical / Linear	Max RPM
015235	**5210VS09WA032R50**	32,00	-	-	-	-	35500
021656	**5210VS12-080R68**	80,00	-	-	-	-	20500
021657	**5210VS12-100R77**	100,00	-	-	-	-	18000

