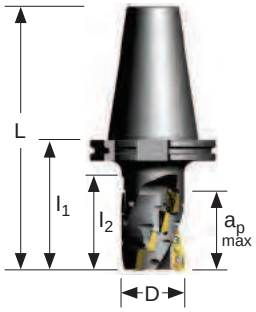


Shell Mill Fixation



DIN 69871 Fixation

Product		Dimensions (mm)									Spares				
EDP	**Item Description**	D	L/H	l_1	l_2	d_1	ap max	ap1 max Slotting*	No. of flutes	No. of inserts	*EDP*		*EDP*		Screw Tightening in. lbs.
5315VA16 Shell Mill Fixation - Medium and Fine Pitch															
025670	**5315VA16-A050Z3R31**	50	55	-	-	27	31	26	3	6	*015262*	D4010T	*015240*	T15	3,10
025671	**5315VA16-A050Z4R31**	50	55	-	-	27	31	26	4	8	*015262*	D4010T	*015240*	T15	3,10
025674	**5315VA16-A063Z4R31**	63	55	-	-	27	31	26	4	8	*015262*	D4010T	*015240*	T15	3,10
025675	**5315VA16-A063Z5R31**	63	55	-	-	27	31	26	5	10	*015262*	D4010T	*015240*	T15	3,10
025678	**5315VA16-A080Z4R31**	80	55	-	-	32	31	26	4	8	*015262*	D4010T	*015240*	T15	3,10
025679	**5315VA16-A080Z5R31**	80	55	-	-	32	31	26	5	10	*015262*	D4010T	*015240*	T15	3,10
5315VA16 DIN 69871 Fixation Taper 50															
025669	**5315VA16GA50/050R61**	50	207	105	75	-	61	48	3	12	*015262*	D4010T	*015240*	T15	3,10
025673	**5315VA16GA50/063R61**	63	207	105	75	-	61	52	3	12	*015262*	D4010T	*015240*	T15	3,10

Note: Please note that a maximum of 2,5mm insert radius is allowed on the 5315VA16 range of cutters.
Larger radii inserts can be used on the leading pocket only if the body is modified by the end user.

5315VA16 Technical Information (mm)

Product		Dimensions					
EDP	**Item Description**	Facing Pitch	Ramping Angle °	Helical Hole min. - max.		ap max Helical / Linear	Max RPM
025670	**5315VA16-A050Z3R31**	50	-	-	-	-	23700
025671	**5315VA16-A050Z4R31**	50	-	-	-	-	23700
025674	**5315VA16-A063Z4R31**	63	-	-	-	-	20600
025675	**5315VA16-A063Z5R31**	63	-	-	-	-	20600
025678	**5315VA16-A080Z4R31**	80	-	-	-	-	18000
025679	**5315VA16-A080Z5R31**	80	-	-	-	-	18000
025669	**5315VA16GA50/050R61**	50	-	-	-	-	23700
025673	**5315VA16GA50/063R61**	63	-	-	-	-	20600

