для размещения заказа - kennametal@kennametal.su



STELLRAM

Copy / 3D Contour Milling

BALL NOSE FINISHING CONTOUR MILLING CUTTERS

5500V cutters are for profiling and finishing operations. A centrally located screw and vee-shaped insert base provide a very precise position in the tool body.

This precise insert position gives a max. run out of less than 0,02mm.

This cutter is ideal for contour and copy milling.

This specific insert geometry design allows finishing applications up to 90°

One grade for all applications. Grade SP1019 is a micrograin carbide substrate with a new generation TiAlN coating, that makes this new PVD grade virtually free of residual stress and extremely hard for unmatched performance. Ideal for finishing ball nose applications at higher surface speeds, or for greater wear resistance.

Qualified for a wide range of materials: Steels, Tool Steels, Stainless Steels, Cast Iron, High Temperature Alloys and Hardened Steel.

5500V

5000V:
Diameter Range = 8mm to 25mm



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