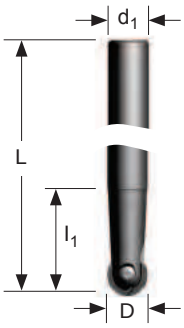
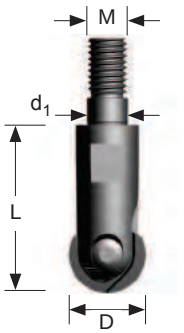
STELLRAM



Cylindrical Shank

Product		Dimensions (mm)					Spares				
EDP	**Item Description**	D	L/H	l_1	d_1	No. of Inserts*	*EDP*		*EDP*		Screw Tightening Nm
5500V Cylindrical Shank											
021666	**5500V08CR**	8	160	20	12	1	022149	55.671	*018487*	T6	0,40
021667	**5500V10CR**	10	160	25	12	1	015250	55.672	*018488*	T7	0,80
021668	**5500V12CR**	12	180	30	12	1	015251	55.674	*013215*	T10	2,10
021670	**5500V16CR**	16	200	40	16	1	022150	55.675	*015240*	T15	3,10
021672	**5500V20CR**	20	200	50	20	1	015252	55.676	*015241*	T20	6,00
021674	**5500V25CR**	25	200	50	25	1	015253	55.677	*015241*	T20	6,00

* Denotes: 5500V cutter bodies take one insert with a full ball nose insert designed with two cutting edges.
When programming feed rates use two cutting edges and not one.

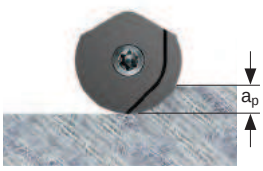


Modular Head

Product		Dimensions (mm)					Spares				
EDP	**Item Description**	D	L/H	M	d_1	No. of Inserts*	*EDP*		*EDP*		Screw Tightening Nm
5500V Modular Head											
029128	**5500V08SR25**	8	25	M8	8.5	1	*022149*	55.671	*018487*	T6	0,40
029129	**5500V10SR25**	10	25	M8	8.5	1	*015250*	55.672	*018488*	T7	0,80
029130	**5500V12SR35**	12	35	M8	8.5	1	*015251*	55.674	*013215*	T10	2,10
029131	**5500V16SR35**	16	35	M8	8.5	1	*022150*	55.675	*015240*	T15	3,10
029132	**5500V20SR35**	20	35	M10	10.5	1	*015252*	55.676	*015241*	T20	6,00
029133	**5500V25SR43**	25	43	M12	12.5	1	*015253*	55.677	*015241*	T20	6,00

Note: For cylindrical shank extensions in high density alloy with through coolant refer to page A76.
5500V modular heads do not have through coolant capability.

* Denotes: 5500V cutter bodies take one insert with a full ball nose insert designed with two cutting edges.
When programming feed rates use two cutting edges and not one.



Depth of Cut (ap)