

STELLRAM



ROUND INSERT MILLING CUTTERS WITHOUT INDEXATION

The **7700VR** series is mainly for medium roughing and semi-finishing with low axial depth of cut as well as for finishing of Steel, Tool Steel, Stainless Steel, High Temperature Alloys and Aluminium Alloys.

This series is without an anti-rotation pocket, which allows a maximum number of insert indexing according to the axial depth of cut requirement. This is an advantage when the cutter is being used for semi-finishing and finishing.

7700VR

7700VR06:
Maximum a_p = 3mm
Diameter Range = 14mm to 20mm

7700VR08:
Maximum a_p = 4mm
Diameter Range = 16mm to 32mm

7700VR10:
Maximum a_p = 5mm
Diameter Range = 20mm to 32mm

