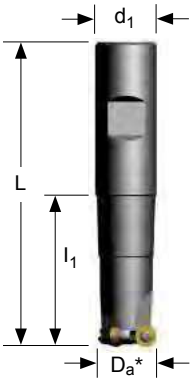
STELLRAM

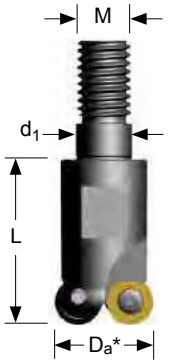




Weldon Shank

Product		Dimensions (mm)						Spares				
EDP	**Item Description**	D_a*	L	l_1	d_1	a_p max	No. of Teeth	*EDP*		*EDP*		Screw Tightening Nm
	7702VRD07 Weldon Shank											
025691	**7702VRD07WA016R50**	16	98	50	16	3,5	2	*015060*	F2505T	*018488*	T7	0,80
025693	**7702VRD07WA020R50**	20	100	50	20	3,5	3	*015060*	F2505T	*018488*	T7	0,80

D_a* = Outside Diameter



Modular Head

Product		Dimensions (mm)						Spares				
EDP	**Item Description**	D_a*	L	M	d_1	a_p max	No. of Teeth	*EDP*		*EDP*		Screw Tightening Nm
	7702VRD07 Modular Head											
030863	**7702VRD07SA015R25**	15	25	M8	8,5	3,5	2	*015060*	F2505T	*018488*	T7	0,80

Note: For Cylindrical shanks extensions in high density alloy with through coolant refer to page A76.

D_a* = Outside Diameter



Depth of Cut (a_p)

7702VR07 Technical Information (mm)

Product		Dimensions					
EDP	**Item Description**	Facing Pitch	Ramping Angle °	Helical Hole min. - max.		a_p max Helical / Linear	Max RPM
025691	**7702VRD07WA016R50**	9	13.0	20	30	2,33	99000
025693	**7702VRD07WA020R50**	13	14.5	28	38	2,33	82500
030863	**7702VRD07SA015R25**	8	25.7	18	28	2,33	105000



