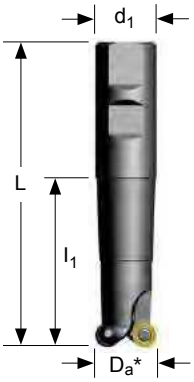
STELLRAM





Weldon Shank

Product		Dimensions (mm)						Spares				
EDP	**Item Description**	D_a*	L	l_1	d_1	a_p max	No. of Teeth	*EDP*		*EDP*		Screw Tightening Nm
7702VRD10 Weldon Shank												
025697	**7702VRD10WA020R70**	20	120	70	20	5	2	*022056*	F3507T	*015240*	T15	2,10
025699	**7702VRD10WA025R70**	25	126	70	25	5	2	*015269*	F3508T	*015240*	T15	2,10



Modular Head

Product		Dimensions (mm)						Spares				
EDP	**Item Description**	D_a*	L	M	d_1	a_p max	No. of Teeth	*EDP*		*EDP*		Screw Tightening Nm
7702VRD10 Modular Head												
031238	**7702VRD10SA020R30**	20	30	M10	10,5	5	2	*022056*	F3507T	*015240*	T15	2,10
031290	**7702VRD10SA025R35**	25	35	M12	12,5	5	3	*015269*	F3508T	*015240*	T15	2,10
031222	**7702VRD10SA030R35**	30	35	M16	17,0	5	4	*015269*	F3508T	*015240*	T15	2,10
031440	**7702VRD10SA032R35**	32	35	M16	17,0	5	4	*015269*	F3508T	*015240*	T15	2,10
031289	**7702VRD10SA035R35**	35	35	M16	17,0	5	5	*015269*	F3508T	*015240*	T15	2,10

Note: For Cylindrical shanks extensions in high density alloy with through coolant refer to page A76.

D_a* = Outside Diameter



Depth of Cut (a_p)

7702VRD10 Technical Information (mm)

Product		Dimensions					
EDP	**Item Description**	Facing Pitch	Ramping Angle °	Helical Hole min. - max.		a_p max Helical / Linear	Max RPM
025697	**7702VRD10WA020R70**	10	17.5	22	38	3,33	74500
025699	**7702VRD10WA025R70**	15	10.7	32	48	3,33	60500
031238	**7702VRD10SA020R30**	10	17.5	22	38	3,33	74500
031290	**7702VRD10SA025R35**	15	10.7	32	48	3,33	60500
031222	**7702VRD10SA030R35**	20	15.5	42	58	3,33	52500
031440	**7702VRD10SA032R35**	22	14.0	46	62	3,33	50000
031289	**7702VRD10SA035R35**	25	10.7	52	68	3,33	47000



