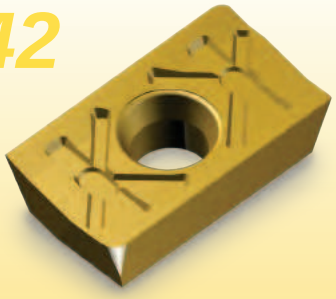
STELLRAM

-41

Is a general purpose geometry applied to utility ground inserts. This economical geometry is available with a number of insert styles for use in all approach angles. This geometry has positive cutting action and reinforced cutting edge for roughing applications in Steel, Steel Alloys, Stainless Steel and Cast Iron.

-42

Is a general purpose geometry. The positive rake and T-land combine to create a strong cutting edge. The -42 geometry withstands high cutting forces and interrupted cuts. This geometry can be used for roughing and semi-finishing in Steel, Steel Alloys, Titanium, High Temperature Alloys and Stainless Steel with excellent results.



-43

This is a general purpose geometry designed to handle tough conditions and interruped cuts with larger axial depth of cuts. It is applied to utility ground inserts with ground wiper edges for closer axial runout tolerance. This geometry is primarily used in Steel, Steel Alloys, Stainless Steels and Cast Irons.

-44

This geometry is peripheral ground with a ground facet for producing the best surface quality in most materials while reducing cutting pressure and power consumption. For finishing applications in Steel, Steel Alloys, Stainless Steels, High Temperature Alloys and Cast Iron.