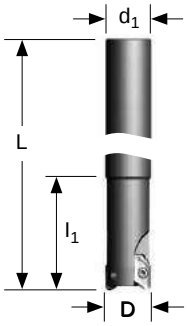
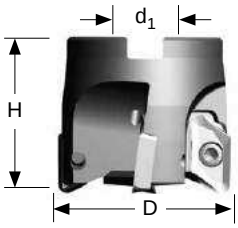
STELLRAM

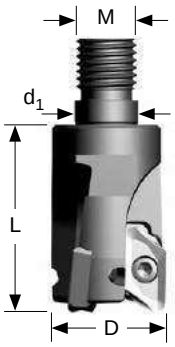




Cylindrical Shank



Shell Mill Fixation



Modular Head



Depth of Cut (a_p)

Product		Dimensions (mm)							Spares				
EDP	**Item Description**	D	L/H	l_1	d_1	ap max	No. of Teeth	Insert radius range	*EDP*		*EDP*		Screw Tightening Nm*
5720VZ16 Cylindrical Shank - Coarse and Medium Pitch													
034614	**5720VZ16CA025Z2R75**	25	131	75	25	16	2	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
034617	**5720VZ16CA032Z2R75**	32	135	75	32	16	2	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
034640	**5720VZ16CA032Z3R75**	32	135	75	32	16	3	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
5720VZ16 Shell Mill Fixation - Coarse and Medium Pitch													
034619	**5720VZ16-A040Z03R**	40	45	-	16	16	3	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031325	**5720VZ16-A050Z03R**	50	45	-	22	16	3	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031326	**5720VZ16-A050Z04R**	50	45	-	22	16	4	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031328	**5720VZ16-A063Z05R**	63	45	-	22	16	4	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031327	**5720VZ16-A063Z04R**	63	45	-	22	16	5	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031329	**5720VZ16-A080Z04R**	80	50	-	27	16	4	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031330	**5720VZ16-A080Z05R**	80	50	-	27	16	5	Facet to 6,00	030820	DP5009A	030819	TP20	6,00

*** It is important to change the screw each time the insert is changed to ensure the highest security.**
A dynamometric key and the right torque value are important. See above for the correct torque information.

Product		Dimensions (mm)							Spares				
EDP	**Item Description**	D	L/H	M	d_1	ap max	No. of Teeth	Insert radius range	*EDP*		*EDP*		Screw Tightening Nm*
5720VZ16 Modular Head - Coarse and Medium Pitch													
034616	**5720VZ16SA025Z2R50**	25	50	M12	12,50	16	2	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
034618	**5720VZ16SA032Z2R50**	32	50	M16	17	16	2	Facet to 6,00	030820	DP5009A	030819	TP20	6,00
031639	**5720VZ16SA032Z3R50**	32	50	M16	17	16	3	Facet to 6,00	030820	DP5009A	030819	TP20	6,00

*** It is important to change the screw each time the insert is changed to ensure the highest security.**
A dynamometric key and the right torque value are important. See above for the correct torque information.

Note: For cylindrical shank extensions in high density alloy with through coolant refer to page A76.