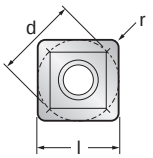
STELLRAM


SCMT09-E


SCMT09-41


SCMT09-T



Product			Application & Material			Dimensions (mm)				
			Roughing ▼	Semi-Finishing ▼▼	Finishing ▼▼▼					
EDP	Item Description	Grade	Depth of Cut (mm)			d (IC)	l	s	r	h_m min
			a_e max. 8,00	a_e min. - max. 1,00 - 3,00	a_e min. - max. -					
	7791VS09 Milling Inserts									
018186	**SCMT09T308E**	**GH1**	●	●●	-	9,52	9,52	3,97	0,8	0,12
015147	**SCMT09T308EN-41**	**X500**	■◆	●●■◆	-	9,52	9,52	3,97	0,8	0,04
031474	**SCMT09T308EN-41**	**SP6519**	●●◆□	◆◆◆□◆■	-	9,52	9,52	3,97	0,8	0,04
017315	**SCMT09T308EN-41**	**MP91M**	-	■■■●	-	9,52	9,52	3,97	0,8	0,04
034550	**SCMT09T308T**	**X400**	■◆	◆	-	9,52	9,52	3,97	0,8	0,12
031568	**SCMT09T308T**	**SP6519**	◆■◆	-	-	9,52	9,52	3,97	0,8	0,12
034551	**SCMT09T308T**	**SP4019**	●○■	■	-	9,52	9,52	3,97	0,8	0,12

Machining Choice: ◆ 1st Choice ■ 2nd Choice ● 3rd Choice | Material Guide Key descriptions found on page A5.

SCMT09T308E GH1 has limited usage for Aluminium Alloys.
SCMT09T308T SP4019 is for Stainless Steel with heavy scale.

Note: Feed recommendations can be found on page A261. Speed recommendations can be found on page A262.

