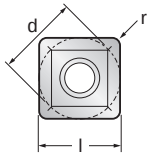
STELLRAM


SCHT12-422


SCMT12-41


SCMT12



Product			Application & Material			Dimensions (mm)				
			Roughing ▼	Semi-Finishing ▼▼	Finishing ▼▼▼					
EDP	Item Description	Grade	Depth of Cut (mm)			d (IC)	l	s	r	h_m min
			a_e max. 11,00	a_e min. - max. 1,00 - 4,00	a_e min. - max. -					
7791VS12 Milling Inserts										
030671	**SCHT12M512EN-422**	**X700**	-	♦	-	12,70	12,70	5,00	1,20	0,08
015226	**SCMT12M512EN-41**	**X500**	♦ ■	● ● ● ■ ■	-	12,70	12,70	5,00	1,20	0,05
031475	**SCMT12M512EN-41**	**SP6519**	♦ ■	♦ ♦ ■ ● ♦ ●	-	12,70	12,70	5,00	1,20	0,05
017317	**SCMT12M512EN-41**	**MP91M**	-	■ ■ ■	-	12,70	12,70	5,00	1,20	0,05
034554	**SCMT12M512T**	**X400**	■ ♦	♦	-	12,70	12,70	5,00	1,20	0,12
024129	**SCMT12M512T**	**X500**	● ■	-	-	12,70	12,70	5,00	1,20	0,12
034555	**SCMT12M512T**	**SP6519**	♦ ● ●	-	-	12,70	12,70	5,00	1,20	0,12
034553	**SCMT12M512T**	**SP4019**	● ● ■	■	-	12,70	12,70	5,00	1,20	0,12
017316	**SCMT12M512T**	**MP91M**	♦	●	-	12,70	12,70	5,00	1,20	0,12

Machining Choice: ♦ 1st Choice ■ 2nd Choice ● 3rd Choice | Material Guide Key descriptions found on page A5.

SCMT12M512T SP4019 is for Stainless Steel with heavy scale.

Note: Feed recommendations can be found on page A261. Speed recommendations can be found on page A262.

