STELLRAM

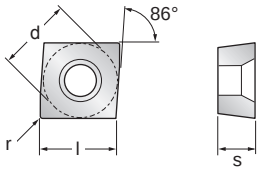

MPHW04


MPFW04


MPEX06-701


MPHW06


MPFW06



Product			Application & Material			Dimensions (mm)				
			Roughing ▼	Semi-Finishing ▼▼	Finishing ▼▼▼					
EDP	Item Description	Grade	Depth of Cut (mm)			d (IC)	l	s	r	h_m min
			a_e / a_p max. *	a_e min. - max. -	a_e min. - max. -					
Insert Size 04										
017667	MPHW0402PPTL	X500	■◆●◇●	-	-	4,76	4,76	2,38	Facet	0,07
017666	MPHW0402PPTR	X500	■◆●◇●	-	-	4,76	4,76	2,38	Facet	0,07
031508	MPFW0402PPTL	SP6519	◆■◆○■	-	-	4,76	4,76	2,38	Facet	0,07
031507	MPFW0402PPTR	SP6519	◆■◆○■	-	-	4,76	4,76	2,38	Facet	0,07
034523	MPFW0402PPTL	SP4019	●●■□◆	-	-	4,76	4,76	2,38	Facet	0,07
034524	MPFW0402PPTR	SP4019	●●■□◆	-	-	4,76	4,76	2,38	Facet	0,07
Insert Size 06										
024926	MPEX0602PPFL-701	GH1	◆	-	-	6,35	6,35	2,38	Facet	0,02
024927	MPEX0602PPFR-701	GH1	◆	-	-	6,35	6,35	2,38	Facet	0,02
017669	MPHW0602PPTL	X500	■◆●◇●	-	-	6,35	6,35	2,38	Facet	0,07
017668	MPHW0602PPTR	X500	■◆●◇●	-	-	6,35	6,35	2,38	Facet	0,07
031571	MPFW0602PPTL	SP6519	◆■◆○■	-	-	6,35	6,35	2,38	Facet	0,07
031570	MPFW0602PPTR	SP6519	◆■◆○■	-	-	6,35	6,35	2,38	Facet	0,07
034525	MPFW0602PPTL	SP4019	●●■□◆	-	-	4,76	4,76	2,38	Facet	0,07
034526	MPFW0602PPTR	SP4019	●●■□◆	-	-	4,76	4,76	2,38	Facet	0,07

Machining Choice: ◆ 1st Choice ■ 2nd Choice ● 3rd Choice | Material Guide Key descriptions found on page A5.



* Max a_p and a_e is determined by selection of the cutter.

Note: Feed recommendations can be found on page A275. Speed recommendations can be found on page A276.