STELLRAM


MPEX08-701

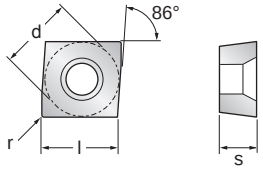

MPFW08


MPHT08-42


MPEX11-701


MPHT11-42


MPFW11



Product			Application & Material			Dimensions (mm)				
			Roughing ▼	Semi-Finishing ▼▼	Finishing ▼▼▼					
EDP	Item Description	Grade	Depth of Cut (mm)			d (IC)	l	s	r	hm min
			ae / ap max.*	ae min. - max.	ae min. - max.					
	Insert Size 08									
034527	**MPEX0803PPFL-701**	**SP4019**	●■	-	-	7,94	7,94	3,18	Facet	0,02
034528	**MPEX0803PPFR-701**	**SP4019**	●■	-	-	7,94	7,94	3,18	Facet	0,02
024928	**MPEX0803PPFL-701**	**GH1**	♦	-	-	7,94	7,94	3,18	Facet	0,02
017642	**MPEX0803PPFR-701**	**GH1**	♦	-	-	4,76	4,76	2,38	Facet	0,02
015138	**MPHT0803PPTL-42**	**X500**	■◇	-	-	7,94	7,94	3,18	Facet	0,10
015140	**MPHT0803PPTR-42**	**X500**	■◇	-	-	7,94	7,94	3,18	Facet	0,10
031510	**MPHT0803PPTL-42**	**SP6519**	♦■◇□	-	-	7,94	7,94	3,18	Facet	0,10
031509	**MPHT0803PPTR-42**	**SP6519**	♦■◇□	-		7,94	7,94	3,18	Facet	0,10
017296	**MPHT0803PPTL-42**	**MP91M**	●●■	-	-	7,94	7,94	3,18	Facet	0,10
017297	**MPHT0803PPTR-42**	**MP91M**	●●■	-	-	7,94	7,94	3,18	Facet	0,10
034532	**MPFW0803PPTL**	**X400**	■◇	-	-	7,94	7,94	3,18	Facet	0,10
034531	**MPFW0803PPTR**	**X400**	■◇	-	-	7,94	7,94	3,18	Facet	0,10
034529	**MPFW0803PPTL**	**SP4019**	♦	-	-	7,94	7,94	3,18	Facet	0,10
034530	**MPFW0803PPTR**	**SP4019**	♦	-	-	7,94	7,94	3,18	Facet	0,10
017658	**MPFW0803PPTL**	**GH1**	●	-	-	7,94	7,94	3,18	Facet	0,10
017655	**MPFW0803PPTR**	**GH1**	●	-	-	7,94	7,94	3,18	Facet	0,10
	Insert Size 11									
017644	**MPEX1104PPFL-701**	**GH1**	♦	-	-	11,11	11,11	4,76	Facet	0,02
017643	**MPEX1104PPFR-701**	**GH1**	♦	-	-	11,11	11,11	4,76	Facet	0,02
015141	**MPHT1104PPTL-42**	**X500**	■◇■◇	-	-	11,11	11,11	4,76	Facet	0,10
015142	**MPHT1104PPTR-42**	**X500**	■◇■◇	-	-	11,11	11,11	4,76	Facet	0,10
031512	**MPHT1104PPTL-42**	**SP6519**	♦■◇□	-	-	11,11	11,11	4,76	Facet	0,10
031511	**MPHT1104PPTR-42**	**SP6519**	♦■◇□	-	-	11,11	11,11	4,76	Facet	0,10
017298	**MPHT1104PPTL-42**	**MP91M**	●●■	-	-	11,11	11,11	4,76	Facet	0,10
017299	**MPHT1104PPTR-42**	**MP91M**	●●■	-	-	11,11	11,11	4,76	Facet	0,10
034533	**MPFW1104PPTL**	**SP4019**	♦	-	-	11,11	11,11	4,76	Facet	0,15
034534	**MPFW1104PPTR**	**SP4019**	♦	-	-	11,11	11,11	4,76	Facet	0,15
017439	**MPFW1104PPTL**	**GH1**	●	-	-	11,11	11,11	4,76	Facet	0,15
017440	**MPFW1104PPTR**	**GH1**	●	-	-	11,11	11,11	4,76	Facet	0,15

Machining Choice: ♦ 1st Choice ■ 2nd Choice ● 3rd Choice | Material Guide Key descriptions found on page A5.

* Max a_p and a_e is determined by selection of the cutter.

Note: Feed recommendations can be found on page A275. Speed recommendations can be found on page A276.

