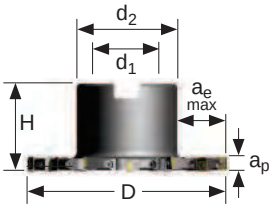
STELLRAM

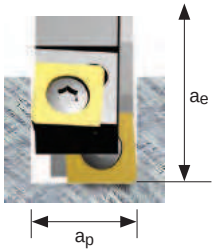


Disc Cutter & Cartridge

Product		Dimensions (mm)										
EDP	Assembled Description	D	L/H	d_1	d_2	No. of Teeth (right / left)	a_e max	a_p adjustment range		Screw Tightening Nm	Insert type	Insert size metric
								a_p min	a_p max			
7220VM04 Disk Mill Cutters with Shell Mill Fixation												
016700	**7220VM04-063R06/07N**	63	40	22	35	4R + 4L	14,00	6,00	7,00	0,40	MP	04
016701	**7220VM04-063R07/08N**	63	40	22	35	4R + 4L	14,00	7,00	8,00	0,40		
016702	**7220VM04-080R06/07N**	80	45	27	45	5R + 5L	17,50	6,00	7,00	0,40		
016703	**7220VM04-080R07/08N**	80	45	27	45	5R + 5L	17,50	7,00	8,00	0,40		
7220VM06 Disk Mill Cutters with Shell Mill Fixation												
016704	**7220VM06-100R08/09N**	100	50	32	48	6R + 6L	26,00	8,00	9,00	0,80	MP	06
016705	**7220VM06-100R09/10N**	100	50	32	48	6R + 6L	26,00	9,00	10,00	0,80		
033233	**7220VM06-125R08/09N**	125	55	40	62	7R + 7L	30,50	8,00	9,00	0,80		
016706	**7220VM06-125R09/10N**	125	55	40	62	7R + 7L	30,50	9,00	10,00	0,80		
7220VM08 Disk Mill Cutters with Shell Mill Fixation												
016707	**7220VM08-125R10/12N**	125	55	40	62	5R + 5L	30,50	10,00	12.00	2,10	MP	08
033234	**7220VM08-125R12/14N**	125	55	40	62	5R + 5L	30,50	12,00	14,00	2,10		
033235	**7220VM08-160R10/12N**	160	60	40	66	6R + 6L	44,10	10,00	12,00	2,10		
033236	**7220VM08-160R12/14N**	160	60	40	66	6R + 6L	44,10	12,00	14,00	2,10		
7220VM11 Disk Mill Cutters with Shell Mill Fixation												
033237	**7220VM11-125R14/16N**	125	55	40	62	4R + 4L	30,50	14,00	16,00	3,10	MP	11
033238	**7220VM11-125R16/18N**	125	55	40	62	4R + 4L	30,50	16,00	18,00	3,10		
033239	**7220VM11-160R16/18N**	160	60	40	66	5R + 5L	44,10	16,00	18,00	3,10		
033240	**7220VM11-160R18/20N**	160	60	40	66	5R + 5L	44,10	18,00	20,00	3,10		

The 7220VM series cutters in this section are assembled as Full Side Disc Cutters (Slotting) which is called Neutral (N).

Product		Mounting Bolt	
EDP	Assembled Description	EDP	Bolt
7220VM04 Disk Mill Cutters			
016700	**7220VM04-063R06/07N**	*031299*	**M10 1.5 X 25 SHCS**
016701	**7220VM04-063R07/08N**	*031299*	**M10 1.5 X 25 SHCS**
016702	**7220VM04-080R06/07N**	*031268*	**M12 X 1.75 X 30 SHCS**
016703	**7220VM04-080R07/08N**	*031268*	**M12 X 1.75 X 30 SHCS**
7220VM06 Disk Mill Cutters			
016704	**7220VM06-100R08/09N**	*031269*	**M16 X 2 X 40 SHCS**
016705	**7220VM06-100R09/10N**	*031269*	**M16 X 2 X 40 SHCS**
033233	**7220VM06-125R08/09N**	*031270*	**M20 X 2.5 X 50 SHCS**
016706	**7220VM06-125R09/10N**	*031270*	**M20 X 2.5 X 50 SHCS**
7220VM08 Disk Mill Cutters			
016707	**7220VM08-125R10/12N**	*031270*	**M20 X 2.5 X 50 SHCS**
033234	**7220VM08-125R12/14N**	*031270*	**M20 X 2.5 X 50 SHCS**
033235	**7220VM08-160R10/12N**	*031270*	**M20 X 2.5 X 50 SHCS**
033236	**7220VM08-160R12/14N**	*031270*	**M20 X 2.5 X 50 SHCS**
7220VM11 Disk Mill Cutters			
033237	**7220VM11-125R14/16N**	*031270*	**M20 X 2.5 X 50 SHCS**
033238	**7220VM11-125R16/18N**	*031270*	**M20 X 2.5 X 50 SHCS**
033239	**7220VM11-160R16/18N**	*031270*	**M20 X 2.5 X 50 SHCS**
033240	**7220VM11-160R18/20N**	*031270*	**M20 X 2.5 X 50 SHCS**



Depth of Cut (a_p)