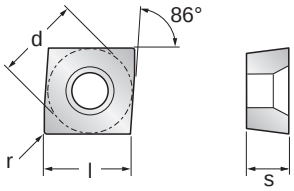
STELLRAM


MP_W..L


MP_W..R


MPEX..L-701


MPEX..R-701



Product			Application & Material			Dimensions (mm)				
			Roughing ▼	Semi-Finishing ▼▼	Finishing ▼▼▼					
EDP	Item Description	Grade	Depth of Cut (mm)			d (IC)	l	s	r	h_m min
			a_p / a_e max*	a_p / a_e min - max 1,00 - 3,00	a_p / a_e min - max 0,20 - 1,00					
Insert size 04										
017667	**MPHW0402PPTL**	**X500**	■◆●◇●	●●●○●	-	4,76	4,76	2,38	Facet	0,07
017666	**MPHW0402PPTR**	**X500**	■◆●◇●	●●●○●	-	4,76	4,76	2,38	Facet	0,07
031508	**MPFW0402PPTL**	**SP6519**	◆■●○■	◆◆■□■	■■■□■	4,76	4,76	2,38	Facet	0,07
031507	**MPFW0402PPTR**	**SP6519**	◆■●○■	◆◆■□■	■■■□■	4,76	4,76	2,38	Facet	0,07
034523	**MPFW0402PPTL**	**SP4019**	●●■□◆	■■◆◆◆	◆◆◆◆◆	4,76	4,76	2,38	Facet	0,07
034524	**MPFW0402PPTR**	**SP4019**	●●■□◆	■■◆◆◆	◆◆◆◆◆	4,76	4,76	2,38	Facet	0,07
Insert size 06										
024926	**MPEX0602PPFL-701**	**GH1**	◆	◆	◆	6,35	6,35	2,38	Facet	0,02
024927	**MPEX0602PPFR-701**	**GH1**	◆	◆	◆	6,35	6,35	2,38	Facet	0,02
017669	**MPHW0602PPTL**	**X500**	■◆●◇●	●●●○●	-	6,35	6,35	2,38	Facet	0,07
017668	**MPHW0602PPTR**	**X500**	■◆●◇●	●●●○●	-	6,35	6,35	2,38	Facet	0,07
031571	**MPFW0602PPTL**	**SP6519**	◆■●○■	◆◆■□■	■■■□■	6,35	6,35	2,38	Facet	0,07
031570	**MPFW0602PPTR**	**SP6519**	◆■●○■	◆◆■□■	■■■□■	6,35	6,35	2,38	Facet	0,07
034525	**MPFW0602PPTL**	**SP4019**	●●■□◆	■■◆◆◆	◆◆◆◆◆	4,76	4,76	2,38	Facet	0,07
034526	**MPFW0602PPTR**	**SP4019**	●●■□◆	■■◆◆◆	◆◆◆◆◆	4,76	4,76	2,38	Facet	0,07

Machining Choice: ◆ 1st Choice ■ 2nd Choice ● 3rd Choice | Material Guide Key descriptions found on page A5.



* Max a_p and a_e is determined by selection of the cutter.

Note: Feed recommendations can be found on page A284. Speed recommendations can be found on page A285.