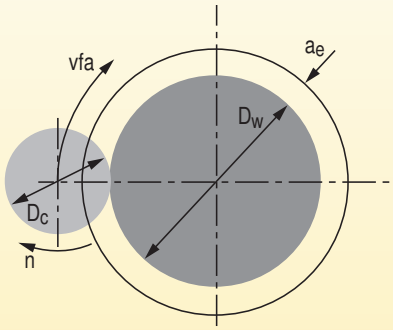
для размещения заказа - kennametal@kennametal.su

STELLRAM

Feed Rate Compensation

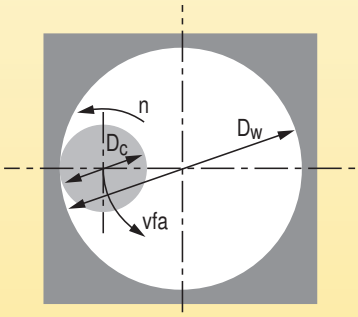
V_f	feed rate of tool	[mm/min]
Vfa	feed rate of tool axis	[mm/min]
D_c	cutter diameter	[mm]
D_w	workpiece diameter	[mm]
n	rotation	[rpm]
f_z	feed per tooth	[mm/z]
Z	number of teeth	

$$V_f = n \times f_z \times Z$$



External

$$Vfa = V_f \times \left(\frac{D_w + D_c}{D_w}\right)$$



Internal

$$Vfa = V_f \times \left(\frac{D_w - D_c}{D_w}\right)$$

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