STELLRAM

XER 100 N N 4 - E

1 2 3 4 5 6

1 End mill Family

B - Ball Nosed End Mill	HER - High Performance End Mill with Radius
E- Standard End Mill (Square Ended)	HMN - High Performance Multiflute End Mill (Negative)
EA - End Mill - Aluminium	HMR - High Performance Multiflute End Mill with Radius
ER - Standard End Mill with Radius	HPA - High Performance End Mill - Aluminium
ERC - Roughing End Mill with Chamfer	RSM - Reduced Shank - Multiflute End Mill
HB - High Performance End Mill - Ball Nosed	XE - Unequal Form Aerospace End Mill
HE - High Performance End Mill	XER - Unequal Form Aerospace End Mill with Radius

2 Cutting Diameter



3 Overall Length

N = Normal
S = Short
M = Medium
K = Intermediate
L = Long
XL = Extra Long
T* = Taper
X = Special

4 Flute length

N = Normal
S = Short
M = Medium
K = Intermediate
L = Long
XL = Extra Long
X = Special

5 Number of Flutes



Z** = 2 - 10

6 Radius

C = 0,25
D = 0,30
E = 0,50
F = 0,75
G = 1,00
H = 1,25
J = 1,50
K = 2,00
L = 2,50
M = 3,00
P = 4,00
Q = 5,00

* When cutting diameter (D) is smaller than the shank diameter (d1), the overall length designation is followed by a “T”.

eg. XER030NTN4-C

** An “X” following the number of flutes designation signifies the use of special geometry.

eg. RSM250LM10X-M