STELLRAM

Number of Flutes / Cutting Edges


2 Flute


3 Flute


4 Flute


4 Flute with Radius


2 Flute Ball Nosed


4 Flute Ball Nosed


4 Flute - Independent Edges


6 Flute


6 Flute - Non Center Cutting


8 Flute - Non Center Cutting


10 Flute - Non Center Cutting

Helix



30° Helix



35° Helix



38° Helix



45° Helix



50° Helix



55° Helix

Corner Style



Sharp Corner



Ball Nosed



Corner Radius



Corner Chamfer

Shank Style



Cylindrical Shank



Weldon Shank*

Shank Tolerance



Shank Tolerance

Performance



High Speed Machining



High Performannce Machining

* Available on request

Manufacturing Standards



Manufactured to DIN 6535



Manufactured to DIN 6527L


Works Standard

Coating



Uncoated Carbide Grade



PVD Coated Carbide Grade