			Miniature Milling Series				
							
Familiy Range			E			B	
Number of Flutes / Cutting Edges			2	3	4	2	4
Length			Normal			Normal	
Corner style			Sharp			Ball Nose	
Helix angle			30°			30°	
Coating			PVD	PVD	PVD	PVD	PVD
Shank Style			HA Cylindrical			HA Cylindrical	
Manufacturing Standards							
mm	Diameter Range	mm	0,40 - 2,50	1,00 - 2,50	1,00 - 2,00	0,40 - 2,50	1,00 - 2,50
Page			**B72 - B74**	**B75 - B77**	**B78 - B80**	**B81 - B83**	**B84 - B86**
General Application	Slotting - Square Ended		◆	◆			
	Slotting - Ball Nosed					◆	
	Shoulder Milling - Square Ended		◆	◆	◆		
	Shoulder Milling - Ball Nosed					◆	◆
Tool Path Strategy	Pocketing		◆	◆	◆	◆	
	Drilling						
	Helical Interpolation		◆	◆			
	Ramping						
	Copy / 3D					◆	◆
	Facing						
	Trochoidal		◆	◆	◆		

Note: DIN[1] = DIN6535, DIN[2] = DIN6527L, DIN[3] = DIN6535 and DIN 6527L.