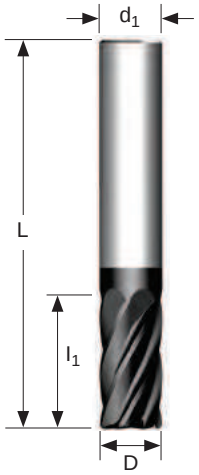
STELLRAM

Materials Application

SP4060

P	M	K	N	S	H
◆		◆			◆

PVD



6 - Flute End Mill

Solid Carbide
Rapide End Mill

HSM · 50° · 90° · h6 · HA

Metric Product		Dimensions (mm)							
EDP	**Item Description**	D	L	l_1	d_1	a_p max*	No. of Teeth	Helical Hole min - max	Trochoidal min
034369	**HMN 060NN6**	6,00	50,00	13,00	6,00	13,00	6	- -	8,58
034370	**HMN 080NN6**	8,00	63,00	20,00	8,00	20,00	6	- -	11,44
034371	**HMN 100NN6**	10,00	72,00	22,00	10,00	22,00	6	- -	14,30
034372	**HMN 120NN6**	12,00	75,00	25,00	12,00	25,00	6	- -	17,16
034373	**HMN 160NN6**	16,00	92,00	32,00	16,00	32,00	6	- -	22,88
034374	**HMN 200NN6**	20,00	100,00	38,00	20,00	38,00	6	- -	28,60

HMN - Radial a_e and Axial a_p depth of cut range

Product	Dimensions	
Grade	Shoulder Milling	
	a_e%	a_p%
SP4035	0,01 - 0,05 D	0,05 - 2 D

* For a_p max do not exceed 0,05 D (a_e)
For trochoidal application details refer to pages B88 - B89.

See pages B93 - B102 for EDP - Description - Previous Part Number Cross Reference charts.