



Milling Introduction

Product			Dimensions (mm)				
EDP	Item Description	Grade	d (IC)	l	s	r	h _m min
011341	SPGN090308E	MP91M	9,52	9,52	3,18	0,80	0,03
011342	SPGN120308E	MP91M	12,70	12,70	3,18	0,80	0,03
011343	SPGN120412E	MP91M	12,70	12,70	4,76	1,20	0,03
011641	SPGN190412E	MP91M	19,05	19,05	4,76	1,20	0,04

017237	SPHX12M512EN	GH1	12,70	12,70	5,00	1,20	0,02
031455	SPHX12M512EN	SA9608	12,70	12,70	5,00	1,20	0,02

034675	SPKN1203EDR	SP6519	12,70	12,70	3,18	Facet	0,10
012476	SPKN1203EDKR	MP91M	12,70	12,70	3,18	Facet	0,20

011770	SPUN190412E	MP91M	19,05	19,05	4,76	1,20	0,05
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017740	TCHW2204PDTR	GH1	12,70	22,00	4,76	Facet	0,10
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034676	TCLT16T3PPTR	SP4019	9,52	16,50	3,97	Facet	0,15
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024139	TCMT16T308E	MP91M	9,52	16,50	3,97	0,80	0,05
031569	TCMT16T308E	SP6519	9,52	16,50	3,97	0,80	0,05
034536	TCMT16T308E	X400	9,52	16,50	3,97	0,80	0,05
024140	TCMT16T308E	X500	9,52	16,50	3,97	0,80	0,05
034537	TCMT16T308T	SP4019	9,52	16,50	3,97	0,80	0,15
034539	TCMT16T308T	SP6519	9,52	16,50	3,97	0,80	0,15
034538	TCMT16T308T	X400	9,52	16,50	3,97	0,80	0,15

034535	TCMX16T308E-ZR	SP4019	9,52	16,50	3,97	0,80	0,05
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011340	TPGN160308E	MP91M	9,52	16,50	3,18	0,80	0,05
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SPGN_

Ground circumference one face without chip-breaker



SPHX_

Ground circumference with ground chip-breaker—special wiper insert



SPKN_

As pressed circumference χ 45° with ground facet without chip-breaker



SPUN_

As pressed circumference χ 45° without chip-breaker



TCHW_

Ground circumference with ground chip-breaker



TCLT_

As pressed circumference one face pressed chip-breaker



TCMT_

As pressed circumference one face pressed chip-breaker



TCMX_-ZR

Ground clearance χ 45° especially for 7745VT 16 WA020R, with pressed chip-breaker



TPGN_

Ground circumference without chip-breaker