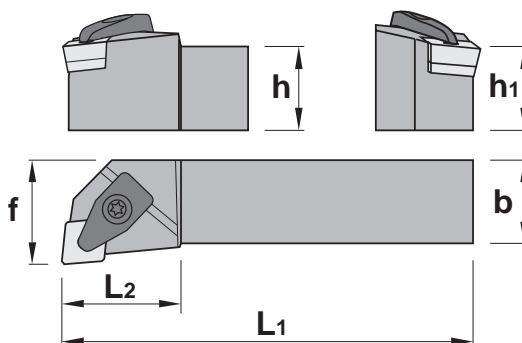



DCLN 95°








DCLN LH & RH External Square Shank Toolholders

EDP	Item Description	Hand	Insert Sizes	Dimensions (mm)				
				$h = h_1$	b	f	L ₁	L ₂
033245	DCLNL 2020 K12	LH	CN_1204	20	20	25	125	34
033246	DCLNL 2525 M12	LH	CN_1204	25	25	32	150	34
033247	DCLNL 3232 P12	LH	CN_1204	32	32	40	170	34
033248	DCLNR 2020 K12	RH	CN_1204	20	20	25	125	34
033249	DCLNR 2525 M12	RH	CN_1204	25	25	32	150	34
033250	DCLNR 3232 P12	RH	CN_1204	32	32	40	170	34
033251	DCLNL 2525 M16	LH	CN_1606	25	25	32	150	36
033252	DCLNL 3232 P16	LH	CN_1606	32	32	40	170	40
033253	DCLNR 2525 M16	RH	CN_1606	25	25	32	150	36
033254	DCLNR 3232 P16	RH	CN_1606	32	32	40	170	40
033255	DCLNL 3232 P19	LH	CN_1906	32	32	40	170	42
033256	DCLNL 4040 S19	LH	CN_1906	40	40	50	250	42
033257	DCLNR 3232 P19	RH	CN_1906	32	32	40	170	42
033258	DCLNR 4040 S19	RH	CN_1906	40	40	50	250	42



D style External Toolholder
 for Negative Inserts:
 CN_1204, CN_1606 & CN_1906
 Application: Face and Turn O/D
 Approach 95°
 Axial -6°
 Radial -6°
 Profiling Clearance Angle $\beta = 0^\circ$
 RH Holder Shown

DCLNL/R Spare Parts

Item Description	Clamp Screw EDP 		Clamp EDP 		Clamp Spring EDP 		Anvil EDP 		Anvil Screw EDP 			Clamp & Anvil Screw Key 	
DCLNL/R 2020 K12	033710	1696	033707	DC2712	033719	4295	033712	ICSN442	033716	1766	018287	KH5004	
DCLNL/R 2525 M12													
DCLNL/R 3232 P12													
DCLNL/R 2525 M16													
DCLNL/R 3232 P16													
DCLNL/R 3232 P19													
DCLNL/R 4040 S19			033708	DC2719			001686	ICSN633	033717	1770			