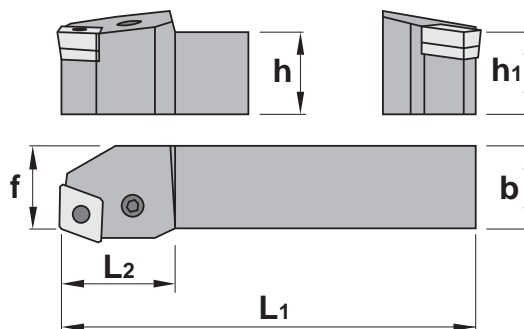




PCBN 75°



Turning Inserts






PCBN LH &amp; RH External Square Shank Toolholders

| EDP    | Item Description | Hand | Insert Sizes | Dimensions (mm) |    |    |                |                |
|--------|------------------|------|--------------|-----------------|----|----|----------------|----------------|
|        |                  |      |              | $h = h_1$       | b  | f  | L <sub>1</sub> | L <sub>2</sub> |
| 017118 | PCBNL 2020 K12   | LH   | CN_1204      | 20              | 20 | 17 | 125            | 28             |
| 017120 | PCBNL 2525 M12   | LH   | CN_1204      | 25              | 25 | 22 | 150            | 28             |
| 017119 | PCBNR 2020 K12   | RH   | CN_1204      | 20              | 20 | 17 | 125            | 28             |
| 017121 | PCBNR 2525 M12   | RH   | CN_1204      | 25              | 25 | 22 | 150            | 28             |
| 028373 | PCBNL 3232 P16   | LH   | CN_1606      | 32              | 32 | 27 | 170            | 34             |
| 017127 | PCBNR 3232 P16   | RH   | CN_1606      | 32              | 32 | 27 | 170            | 34             |



P Style External Toolholder  
 for Negative Inserts:  
 CN\_1204 & CN\_1606  
 Application: Turn O/D  
 Approach 75°  
 Axial -7,25°  
 Radial -4,25°  
 RH Holder Shown

PCBNL/R Spare Parts

| Item Description | Lever<br>EDP |  | Lever<br>Screw<br>EDP |  | Anvil<br>EDP |  | Anvil<br>Clip<br>EDP |  | Clip Punch<br>EDP |  | Key<br>EDP |  |
|------------------|--------------|---|-----------------------|---|--------------|---|----------------------|---|-------------------|---|------------|---|
| PCBNL/R 2020 K12 | 017443       | PL8012  | 017448                | PLS1608   | 017456       | PA3612  | 017453               | PC4112  | 028054            | PCP0012   | 018286     | KH5003  |
| PCBNL/R 2525 M12 |              |   | 017450                | PLS1618   | 017457       | PA3616  | 028051               | PC4115  | 034505            | PCP0015   |            |   |
| PCBNL/R 3232 P16 | 017445       | PL8016  |                       |   |              |   |                      |   |                   |   |            |   |