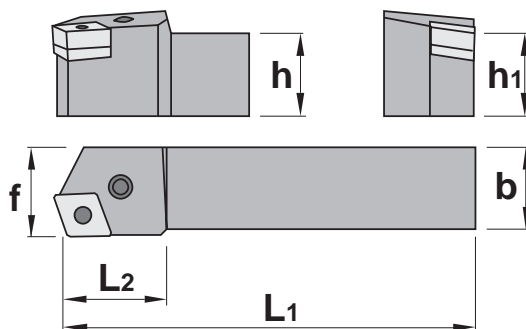
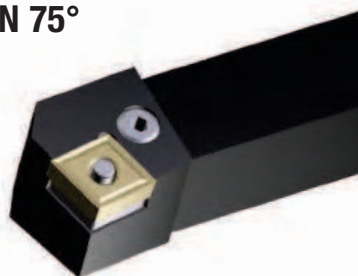




Turning Inserts

PCKN 75°







PCKN LH & RH External Square Shank Toolholders

EDP	Item Description	Hand	Insert Sizes	Dimensions (mm)				
				$h = h_1$	b	f	L ₁	L ₂
017130	PCKNL 2020 K 12	LH	CN_1204	20	20	25	125	28
017132	PCKNL 2525 M 12	LH	CN_1204	25	25	32	150	28
033280	PCKNL 3225 P 12	LH	CN_1204	32	25	32	170	28
017131	PCKNR 2020 K 12	RH	CN_1204	20	20	25	125	28
017133	PCKNR 2525 M 12	RH	CN_1204	25	25	32	150	28
033281	PCKNR 3225 P 12	RH	CN_1204	32	25	32	170	28



P Style External Toolholder
for Negative Inserts: CN_1204
Application: Facing
Approach 75°
Axial -6,5°
Radial -5,5°
RH Holder Shown

PCKNL/R Spare Parts

Item Description	Lever EDP		Lever Screw EDP		Anvil EDP		Anvil Clip EDP		Clip Punch EDP		Key EDP	
PCKNL/R 2020 K12	017443	PL8012	017448	PLS1608	017456	PA3612	017453	PC4112	028054	PCP0012	018286	KH5003
PCKNL/R 2525 M12												
PCKNL/R 3225 P12												