

4 Examples (continued on next page)

5720	V	Z	-	16	C	A
5505	V	X	-	16	C	A
7220	V	M	-	11	-	-
5230	V	S	-	12	-	A
1	2	3	4	5	6	7

1 Series Type

Series Number 5720

2 Insert Fixation

V = Screw

5 Insert Size

Insert Edge Length I = (mm).

A **H** **M** **O** **R**
S **T** **X** **Z**
 special

3 Insert Shape

A **H** **M** **O** **R**
 85° 120° 86° 135° 0°
S **T** **X** **Z**
 90° 60° special

6 Body Fixation

- = Shell Mill
- C = Cylindrical Shank
- F = Caterpillar Vee Flange
- G = ISO 50 Taper DIN 6987
- H = HSK
- S = Modular head
- W = Weldon Shank

4 Insert Clearance Angle

C **D** **E** **F**
 7° 15° 20° 25°
N **P** **G**
 0° 11° 30°

Other normal clearances requiring **SPECIAL** specification Symbol **O**.

7 Coolant

A = Through tool coolant
No "A" = without through tool coolant