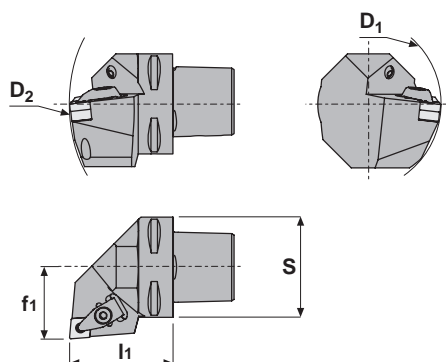
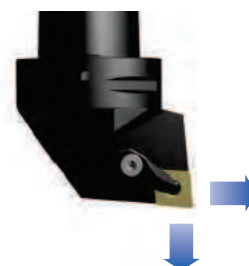



DCLN 95°


Turning Inserts

DCLN LH & RH External PSC Toolholders

EDP	Item Description	Hand	Insert Sizes	Dimensions (mm)				
				S	D1	D2	f1	l1
033691	C5-50-DCLNL35060-12	LH	CN_1204	50	110	165	35	60
033692	C5-50-DCLNR35060-12	RH	CN_1204	50	110	165	35	60
033693	C6-63-DCLNL45065-12	LH	CN_1204	63	110	190	45	65
033694	C6-63-DCLNR45065-12	RH	CN_1204	63	110	190	45	65
033695	C8-80-DCLNL55080-19	LH	CN_1906	80	125	250	55	80
033696	C8-80-DCLNR55080-19	RH	CN_1906	80	125	250	55	80



D Style External Toolholder
 for Negative Inserts:
 CN_1204 & CN_1906
 Application: External Face, Turn O/D
 Approach 95°
 Axial -5°
 Radial -6°
 Profiling Clearance Angle $\beta = 0^\circ$
 RH Holder Shown

DCLNL/R Spare Parts

Item Description	Clamp EDP	Clamp Screw EDP	Anvil EDP	Anvil Screw EDP	Clamp Spring EDP	Screw Key EDP
C5-50-DCLNL/R 35060-12	033707	2712	033710	1696	033712	ICSN442
C6-63-DCLNL/R 45065-12						
C8-80-DCLNL/R 55080-19	033708	2719	033710	1696	001686	ICSN633
					033716	1766
					033719	4295
					018287	KH5004