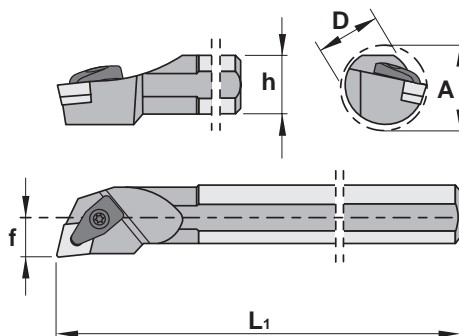














Turning Inserts

S..DCLN 95°







S..DCLN LH & RH Internal Boring Bars

EDP	Item Description	Hand	Insert Sizes	Dimensions (mm)					
				Min Bore Ø A	ØD	f	L ₁	h	Through Coolant
033286	S25T DCLNL 12	LH	CN_1204	31	25	17	300	23	
033287	S32U DCLNL 12	LH	CN_1204	39	32	22	350	30	
033288	S40V DCLNL 12	LH	CN_1204	48	40	27	400	37	
033289	S25T DCLNR 12	RH	CN_1204	31	25	17	300	23	
033290	S32U DCLNR 12	RH	CN_1204	39	32	22	350	30	
033291	S40V DCLNR 12	RH	CN_1204	48	40	27	400	37	
033292	*S40V DCLNL 16	LH	CN_1606	48	40	27	400	37	
033293	*S50W DCLNL 16	LH	CN_1606	61	50	35	450	47	
033294	*S40V DCLNR 16	RH	CN_1606	48	40	27	400	37	
033295	*S50W DCLNR 16	RH	CN_1606	61	50	35	450	47	



D Style Internal Boring Bar
for Negative Inserts:
CN_1204 & CN_1606
Application:- I/D Face and Bore
Axial Approach 95°
Axial -5°
Radial -13,5°
Profiling Clearance Angle $\beta = 0^\circ$
RH Bar Shown

S..DCLNL/R Spare Parts

Item Description	Clamp Screw EDP 		Clamp EDP 		Clamp Spring EDP 		Anvil EDP 		Anvil Screw EDP 		Clamp & Anvil Screw Key 	
S25T DCLNL/R 12	033710	1696	033707	DC2712	033719	4295	017456	3612	029095	1765	018287	KH5004
S32U DCLNL/R 12							029079	ICCN432	034508	1161		
S40V DCLNL/R 12									034507	1160		
*S40V DCLNL/R 16												
*S50W DCLNL/R 16												