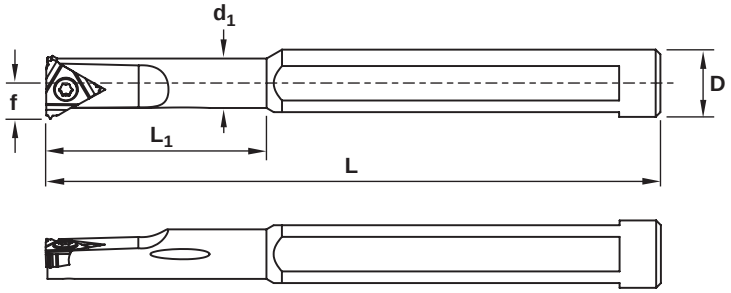
STELLRAM

Threading

IR 90°





IR LH & RH Internal Boring Bars										
EDP	**Item Description**	Hand	Insert Sizes & Types	Dimensions (mm)						
				Min Bore Thread Ø A	ØD	d_1	f	L	L_1	Through Coolant
021394	**IRN1206H06**	IR	06IR	6	12	5,80	4,20	100	13	
021396	**IRN1608K08**	IR	08IR	8	16	6,30	5,10	125	17	
021400	**IRN1610K08**	IR	08IR	10	16	7,80	6	125	17	
021402	**IRN1013K11**	IR	11IR	13	10	9,50	7,30	125	25	
023231	**IRN2013M11**	IR	11IR	13	20	10	7,30	150	25	
021406	**IRN1616M11**	IR	11IR	16	16	12,50	8,90	150	40	
021408	**IRN1618M16**	IR	16IR	18	16	12	9,40	150	40	
021410	**IRN2021Q16**	IR	16IR	21	20	15,80	12,40	180	40	
021412	**IR2024Q16**	IR	16IR	24	20	18,50	13	180	50	
021414	**IR2529R16**	IR	16IR	29	25	24	16	200	60	
021416	**IR3236S16**	IR	16IR	36	32	31,50	19,60	250	60	
021418	**IR4044T16**	IR	16IR	44	40	40	23,80	300	-	
021422	**IRN2027Q22**	IR	221R	27	20	20	15,60	180	-	
021424	**IR2532R22**	IR	221R	32	25	24,50	17,80	200	-	
021426	**IR3239S22**	IR	221R	39	32	32	21,50	250	-	
021428	**IR4047T22**	IR	221R	47	40	40	25,80	300	-	
021446	**IR3240S27**	IR	27IR	40	32	32	22,40	250	-	
021448	**IR4048T27**	IR	27IR	48	40	40	26,40	300	-	

IL = Left Hand Tooling is available on request