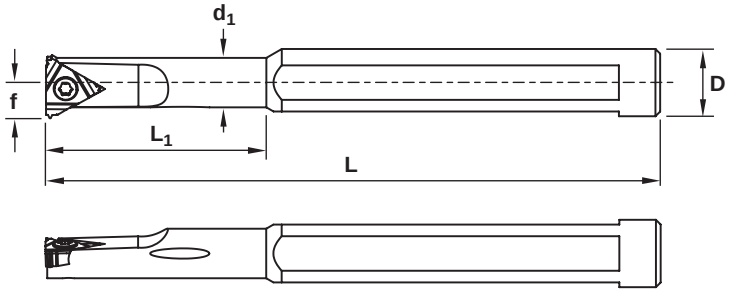
STELLRAM

Threading

IR 90° CF Anti Vibration





IR LH & RH Internal Boring Bars										
EDP	**Item Description**	Hand	Insert Sizes & Types	Dimensions (imm)						
				Min Bore Thread Ø A	ØD	d_1	f	L	L_1	Through Coolant
021540	**IRN1206H06CF**	IR	06IR	6	12	5.80	4.20	100	18	
021498	**IRN1608H08CF**	IR	08IR	8	16	6.30	5.10	100	23	
021502	**IRN1610H08CF**	IR	08IR	10	16	8.10	6	100	23	
021504	**IRN1013H11CF**	IR	11IR	13	10	9.50	7.30	100	33	
021506	**IRN1616M11CF**	IR	11IR	16	16	12.50	8.90	150	53	
021508	**IRN1618M16CF**	IR	16IR	18	16	12	9.40	150	53	
021510	**IRN2021M16CF**	IR	16IR	21	20	15.80	12.40	150	53	
021512	**IR2024R16CF**	IR	16IR	24	20	18.50	13	200	67	

IL = Left Hand Tooling is available on request | CF = Chatter Free

IR 90° CF Spare Parts								
Item Description	*Insert Screw EDP*		*Insert Key EDP*		*Anvil EDP*		*Anvil Screw EDP*	
IRN1206H06CF	*015563*	S6T	*018487*	T6	-	-	-	-
IRN1608H08CF	*015564*	S8T	*018487*	T6	-	-	-	-
IRN1610H08CF								
IRN1013H11CF	*015558*	SN2T	*015554*	T8F	-	-	-	-
IRN1616M11CF								
IRN1618M16CF	*015560*	SA3T	*023379*	T10F	-	-	-	-
IRN2021M16CF								
IR2024R16CF	*015560*	SA3T	*023379*	T10F	*015389*	YI3	*015551*	SY3T