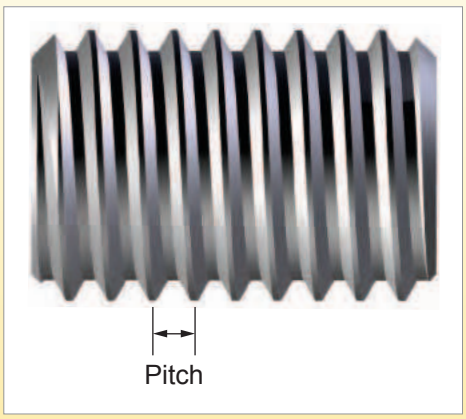
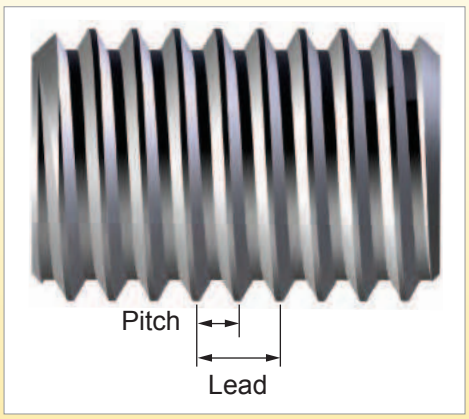
STELLRAM

Pitch & Lead with Multi Start Thread



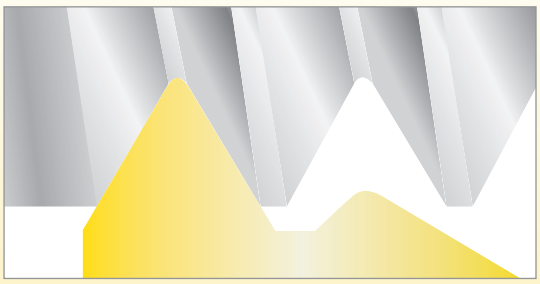
Pitch =
Axial distance from one thread point to the corresponding point on the next form



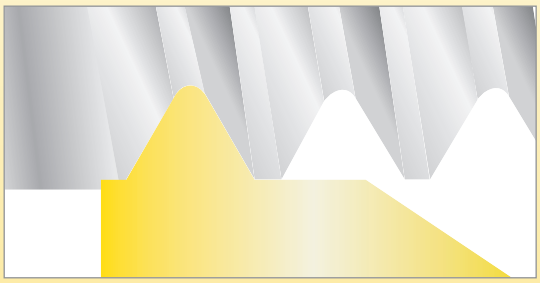
Lead =
Pitch x Number of starts
Or the distance travelled in one rotation of the work-piece

Example for two start thread

Threading Insert Profile Types



Partial Profile
The partial profile insert does not crest or top the outer diameter of the thread profile but, can be used on multi thread pitches with the same thread angle.



Full Profile
The full form insert controls the complete thread profile by cresting/topping the form. A different insert is required for each pitch.