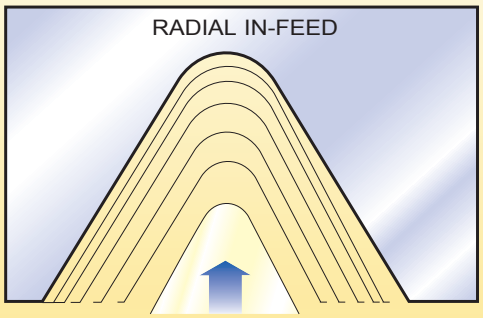
для размещения заказа - kennametal@kennametal.su

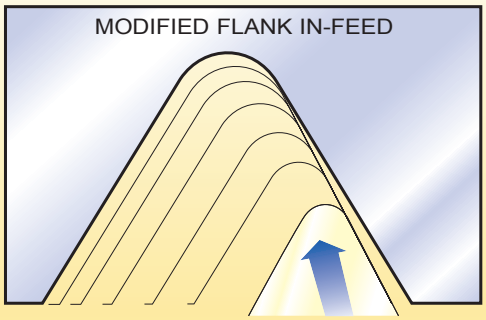
STELLRAM

Radial In-Feed



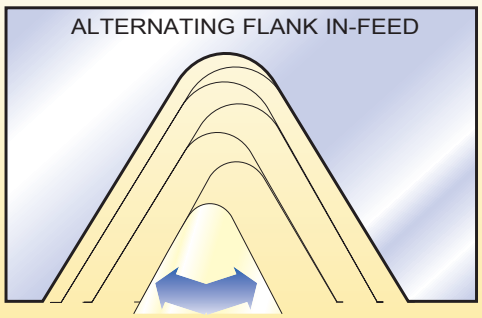
- Most commonly used method on manual lathes.
- Equal wear on leading and trailing edge.
- Good surface finish on trailing edge.
- Use on work hardening materials.
- Use on short chipping materials.
- For pitches of less than 1,5mm or 16 T.P.I.

Modified Flank In-Feed



- For threads greater than 1,5mm or 16 T.P.I.
- Reduced cutting pressure on larger pitches.
- Reduced chatter.
- Directs chip away from the cutting edge.
- Displaced in-feed angle improves surface finish.
- First choice for internal threading.

Alternating Flank In-Feed



- Recommended for large pitches, square ACME and trapezoidal forms.
- Recommended for long chipping materials.
- Method divides the work between both flanks.
- Results in equal wear.
- Less cutting pressure.
- Not available on all lathes.

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