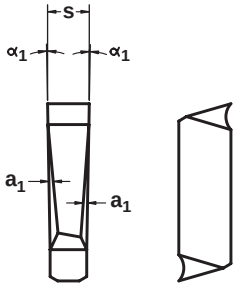
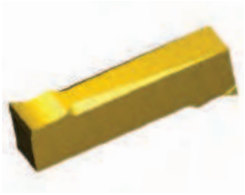
STELLRAM

G217



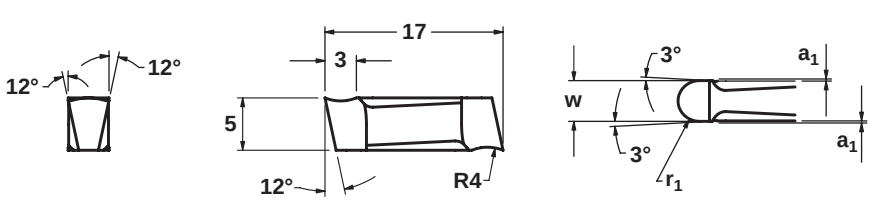


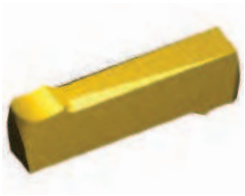
G217 Standard Groove Widths

EDP	Description	Grade	Dimensions (mm)			Grooving Width
			s	α_1	a_1	
026530	**G217005000**	SP4036	0,57	1°	0,06	1
026532	**G217006000**		0,67			
026534	**G217007000**		0,77			
026536	**G217008000**		0,87			
026538	**G217009000**		0,97			
026540	**G217010000**		1,07			
026542	**G217011000**		1,24	3°	1	
026544	**G217013000**		1,44			
026546	**G217016000**		1,74			
026548	**G217018500**		1,99			2
026550	**G217021500**		2,29			
026552	**G217026500**		2,79			
026554	**G217031500**		3,29			3
026556	**G217041500**		4,29			4
026558	**G217051500**		5,29			

For Toolholders See pages C271 - C272

G217 Full Radius





G217 Full Radius Inserts

EDP	Description	Grade	Dimensions (mm)				Toolholder Width
			w	r_1	a_1	t max	
034397	**G217001020**	SP4036	2	1,00	0,2	3 or 4*	2
034398	**G217001530**		3	1,50			3
034399	**G217002040**		4	2,00			4

* In combination with toolholder, 3mm for internal operation and 4mm for external operation