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Hardness HRB HRC HB	Rm N/mm²	Fe	Ni	Cr	Co	Mo	W	Si	Mn	C	Al	Ti	Li	P	S	Mg	Zn	Cu	Others
Unalloyed Steels																			
	390																		
	390																		
	590-780																		
	500-650																		
	500-650																		
	500-650																		
	550-750																		
	540-730																		
	690-930																		
	580-800																		
	630-800																		
	630-800																		
	630-800																		
	620-850																		
	650-900																		
	640-830																		
	640-830																		
	750-850																		
	750-900																		
	810																		
	630																		
	670																		
	1000-1100																		
	390-710																		
	350-780																		
	510-740																		
	650																		
	775																		
	410-710																		
	430-740																		
	410-710																		
	430-740																		
	980-1320																		
	480-640																		
	510-710																		
	980-1420																		
	500-850																		
	880-1230																		
	800-950																		
	785																		
	650-950																		

Material Guide – Key to Recommended Inserts

Material Designation

P Unalloyed Steels | P Alloyed Steels | M Stainless Steels | M PH Stainless | K Cast Irons | N Aluminum & Alloys | S High Temp. Alloys | H Hard Materials

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