Hardness HRB HRC HB	Rm N/mm²	Fe	Ni	Cr	Co	Mo	W	Si	Mn	C	Al	Ti	Li	P	S	Mg	Zn	Cu	Others
Alloyed Steels																			
	820-1050																		
	1125																		
	785																		
Stainless Steels																			
		63.7	6	21					9										
			4.0/6.0	17.0/19.0		-		1	7.5/10.0	0.15				0.06	0.03				
			9.00/11.00	14.0/16.0		0.08/1.20		0.20/1.00	5.50/7.00	0.06/0.15				0.04	0.03				
			4.00/6.50	16.5/18.5		-		1	7.00/10.0	0.07				0.06	0.03				
	700-950		7.00	17.00				1.00	2.00	0.14				0.05	0.03				
			6.0/10.0	17.0/22.0		1.5		2	2	0.2/0.4				0.05	0.05				
	500-700		10.50	19.50		0.60		2.00	1.50	0.16				0.04	0.30				
	500-700		9.00	19.50				2.00	1.50	0.08				0.04	0.04				
	490-690		11.50	18.00				1.00	2.00	0.12				0.04	0.03				
			23.0/28.0	17.0/23.0		1.5		3	2	0.5				0.05	0.05				
			9.0/11.0	16.5/18.5		1.25/1.75		1	2	0.07				0.045	0.03				
	510-710		13.00	17.00		1.50		0.75	2.00	0.08				0.04	0.03				Cu 0.5
	490-690		13.00	19.00		3.50		1.00	1.00	0.02				0.02	0.02				
	490-740		9.0 min	17.0/21.0		2.0/3.0		1.5	2	0.08				0.04	0.04				
			10.5/13.5	16.5/18.5		2.00/2.50		1	2	0.08		5C/0.80		0.045	0.03				
	500-730		9.50	18.00				1.00	2.00	0.08		0.40		0.04	0.03				
			8.0/11.0	17.0/19.0		0.7		1	2	0.12		5C/0.90		0.06	0.15/0.35				
			10.0/13.0	16.5/18.5		2.25/3.00		1	2	0.12				0.06	0.06				
	640-900		3.50	25.50		1.00				0.10				0.04	0.03				
			36.0/46.0	15.0/25.0		1.5		3	2	0.75				0.05	0.05				
			4.0/7.00	21.0/27.0		1.75/3.00		1.5	1.5	0.08				0.04	0.04				
			55.0/65.0	10.0/20.0		1.5		3	2	0.75				0.05	0.05				
	510-740		9.0/13.0	17.0/19.0				0.75	2.00	0.08				0.05	0.03				
	510-740		9.0/13.0	17.0/19.0	0.2			0.75	2.00	0.08				0.05	0.03				Ta 0.10
			8.0/10.5	17.0/19.0		-		1	2	0.07				0.045	0.03				Cu 3.00/4.00
	400-600		0.50	12.00				0.50	0.50	0.15				0.02	0.01				
			1	10.5/12.5		-		1	1	0.08		6C/1.0		0.04	0.03				
	450-650		1.00	12.00		0.50		0.50	0.50	0.15				0.02	0.01				Cu 0.5
	590-780		1.00	13.00		0.60		1.00	1.25	0.15				0.07	0.07				
	750-950		1.00	12.50				1.00	1.00	0.20				0.04	0.04				
			3.5/4.5	11.5/14.0		0.40/1.0		1	1	0.06				0.04	0.03				
	450-650		1.00	16.00				1.00	1.00	0.08				0.04	0.03				
	950		2.00	16.00				1.00	1.00	0.20				0.04	0.03				
79HRB	510	78	0.25	20.00				0.39	0.30	0.01				0.02	0.00			0.50	Nb 0.8
	450-650		1.00	17.00		0.75				0.08									
			2.0/3.0	15.0/18.0		0.6		1	1.5	0.12/0.20				0.04	0.03				
80HRB	500		0.5	18.2		1.9		0.45	0.3	0.013		0.13		0.03	0.002				
			4	25.0/30.0		1.5		2	1	1.0/2.0				0.05	0.05				
40-49HRC	1270-1650		7.5/9.5	11.0/12.5		0.5		0.5	0.5	0.05		0.8/1.4		0.04	0.03			1.5/2.5	

Material Guide – Key to Recommended Inserts

Material Designation

P Unalloyed Steels | P Alloyed Steels | M Stainless Steels | M PH Stainless | K Cast Irons | N Aluminum & Alloys | S High Temp. Alloys | H Hard Materials