

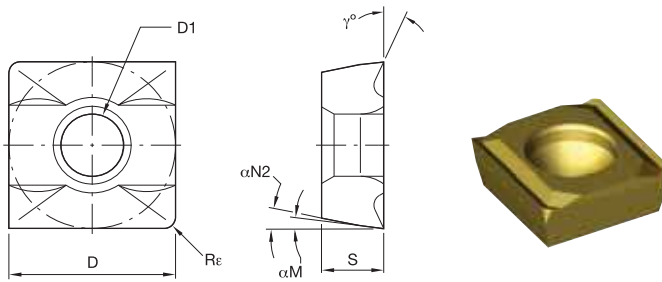
| | | | | | | |
|---|---|---|---|---|--|---|
| P | ● | ○ | ○ | | | |
| M | ● | ○ | ○ | | | |
| K | ● | ○ | ○ | ● | | ● |
| N | ○ | ○ | ○ | ○ | | ○ |
| S | ○ | ○ | ○ | ○ | | ○ |
| H | | | | | | |

● лучший выбор
○ альтернативный выбор

■ SPHX..R-21

| номер по каталогу | D MM | D1 MM | S MM | Re MM | γ° | αN | αN M | KC7210 | KC7215 | KC7140 | KC7815 | KM1 |
|-------------------|---------|----------|---------|----------|----|----|------|--------|--------|--------|--------|-----|
| SPHX060202R21 | 6,35 | 2,85 | 2,38 | 0,20 | 4 | 11 | 7 | | ● | | | |
| SPHX060204R21 | 6,35 | 2,85 | 2,38 | 0,40 | 4 | 11 | 7 | ● | ● | | | ● |
| SPHX060206R21 | 6,35 | 2,85 | 2,38 | 0,60 | 4 | 11 | 7 | | ● | | | |
| SPHX060208R21 | 6,35 | 2,85 | 2,38 | 0,80 | 4 | 11 | 7 | | ● | | | |
| SPHX070304R21 | 7,94 | 2,85 | 3,18 | 0,40 | 4 | 11 | 7 | ● | ● | | | ● |
| SPHX070306R21 | 7,94 | 2,85 | 3,18 | 0,60 | 4 | 11 | 7 | | ● | | | |
| SPHX070308R21 | 7,94 | 2,85 | 3,18 | 0,80 | 4 | 11 | 7 | | ● | | | |
| SPHX070310R21 | 7,94 | 2,85 | 3,18 | 1,00 | 4 | 11 | 7 | | ● | | | |
| SPHX090304R21 | 9,53 | 3,50 | 3,18 | 0,40 | 4 | 11 | 7 | ● | ● | | | ● |
| SPHX090308R21 | 9,53 | 3,50 | 3,18 | 0,80 | 4 | 11 | 7 | | ● | | | |
| SPHX090310R21 | 9,53 | 3,50 | 3,18 | 1,00 | 4 | 11 | 7 | | ● | | | |
| SPHX090312R21 | 9,53 | 3,50 | 3,18 | 1,20 | 4 | 11 | 7 | | ● | | | |
| SPHX090316R21 | 9,53 | 3,50 | 3,18 | 1,60 | 4 | 11 | 7 | | ● | | | |
| SPHX120404R21 | 12,70 | 4,50 | 4,76 | 0,40 | 4 | 11 | 7 | ● | ● | | | ● |
| SPHX120408R21 | 12,70 | 4,50 | 4,76 | 0,80 | 4 | 11 | 7 | | ● | | | |
| SPHX120410R21 | 12,70 | 4,50 | 4,76 | 1,00 | 4 | 11 | 7 | | ● | | | |
| SPHX120412R21 | 12,70 | 4,50 | 4,76 | 1,20 | 4 | 11 | 7 | | ● | | | |
| SPHX120416R21 | 12,70 | 4,50 | 4,76 | 1,60 | 4 | 11 | 7 | | ● | | | |
| SPHX120420R21 | 12,70 | 4,50 | 4,76 | 2,00 | 4 | 11 | 7 | | ● | | | |
| SPHX150504R21 | 15,88 | 5,50 | 5,95 | 0,40 | 4 | 11 | 7 | | | | | ● |

ПРИМЕЧАНИЕ: SPHX...R-21: Эта геометрия рекомендуется для обработки чугуна.



| | | | | | | |
|---|---|---|---|---|--|---|
| P | ● | ○ | ○ | | | |
| M | ● | ○ | ○ | | | |
| K | ● | ○ | ○ | ○ | | ○ |
| N | ○ | ○ | ○ | ○ | | ○ |
| S | ○ | ○ | ○ | ○ | | ○ |
| H | | | | | | |

● лучший выбор
○ альтернативный выбор

■ SPHX..R-22

| номер по каталогу | D MM | D1 MM | S MM | Re MM | γ° | αN | KC7210 | KC7215 | KC7140 | KC7815 | KM1 |
|-------------------|---------|----------|---------|----------|----|----|--------|--------|--------|--------|-----|
| SPHX060204R22 | 6,35 | 2,85 | 2,38 | 0,40 | 25 | 11 | | | | | ● |
| SPHX070304R22 | 7,94 | 2,85 | 3,18 | 0,40 | 25 | 11 | | | | | ● |
| SPHX090304R22 | 9,53 | 3,50 | 3,18 | 0,40 | 25 | 11 | | | | | ● |
| SPHX120404R22 | 12,70 | 4,50 | 4,76 | 0,40 | 25 | 11 | | | | | ● |
| SPHX150504R22 | 15,88 | 5,50 | 5,95 | 0,40 | 25 | 11 | | | | | ● |

NOTE: SPHX...R-22: Эта геометрия рекомендуется для обработки алюминия.