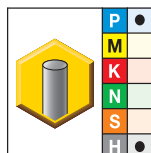
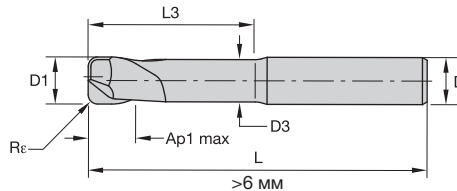
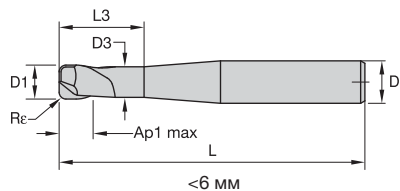


- Стандартные размеры Kennametal.
- Режущая кромка у центра.



- лучший выбор
- альтернативный выбор

| KC637M            | D1    | D     | Ap1 max | L3    | L      | Re   | D3    |
|-------------------|-------|-------|---------|-------|--------|------|-------|
| F4AT0400AWS20R005 | 4,00  | 6,00  | 2,00    | 10,00 | 45,00  | 0,50 | 3,80  |
| F4AT0400AWS20R010 | 4,00  | 6,00  | 2,00    | 10,00 | 45,00  | 1,00 | 3,80  |
| F4AT0500AWS20R005 | 5,00  | 6,00  | 2,50    | 12,00 | 50,00  | 0,50 | 4,80  |
| F4AT0500AWS20R010 | 5,00  | 6,00  | 2,50    | 12,00 | 50,00  | 1,00 | 4,80  |
| F4AT0600AWS20R005 | 6,00  | 6,00  | 3,00    | 12,00 | 50,00  | 0,50 | 5,80  |
| F4AT0600AWS20R020 | 6,00  | 6,00  | 3,00    | 12,00 | 50,00  | 2,00 | 5,80  |
| F4AT0600AWL20R003 | 6,00  | 6,00  | 6,00    | 42,00 | 80,00  | 0,30 | 5,80  |
| F4AT0600AWL20R005 | 6,00  | 6,00  | 6,00    | 42,00 | 80,00  | 0,50 | 5,80  |
| F4AT0600AWL20R010 | 6,00  | 6,00  | 6,00    | 42,00 | 80,00  | 1,00 | 5,80  |
| F4AT0800AWM20R005 | 8,00  | 8,00  | 4,00    | 20,00 | 60,00  | 0,50 | 7,80  |
| F4AT0800AWM20R010 | 8,00  | 8,00  | 4,00    | 20,00 | 60,00  | 1,00 | 7,80  |
| F4AT0800AWM20R020 | 8,00  | 8,00  | 4,00    | 20,00 | 60,00  | 2,00 | 7,80  |
| F4AT0800AWL20R005 | 8,00  | 8,00  | 8,00    | 52,00 | 90,00  | 0,50 | 7,80  |
| F4AT0800AWL20R010 | 8,00  | 8,00  | 8,00    | 52,00 | 90,00  | 1,00 | 7,80  |
| F4AT0800AWL20R015 | 8,00  | 8,00  | 8,00    | 52,00 | 90,00  | 1,50 | 7,80  |
| F4AT0800AWL20R020 | 8,00  | 8,00  | 8,00    | 52,00 | 90,00  | 2,00 | 7,80  |
| F4AT1000AWL20R005 | 10,00 | 10,00 | 10,00   | 58,00 | 100,00 | 0,50 | 9,70  |
| F4AT1000AWL20R010 | 10,00 | 10,00 | 10,00   | 58,00 | 100,00 | 1,00 | 9,70  |
| F4AT1000AWL20R015 | 10,00 | 10,00 | 10,00   | 58,00 | 100,00 | 1,50 | 9,70  |
| F4AT1000AWL20R020 | 10,00 | 10,00 | 10,00   | 58,00 | 100,00 | 2,00 | 9,70  |
| F4AT1000AWL20R025 | 10,00 | 10,00 | 10,00   | 58,00 | 100,00 | 2,50 | 9,70  |
| F4AT1000AWM20R005 | 10,00 | 10,00 | 5,00    | 24,00 | 70,00  | 0,50 | 9,80  |
| F4AT1000AWM20R010 | 10,00 | 10,00 | 5,00    | 24,00 | 70,00  | 1,00 | 9,80  |
| F4AT1000AWM20R015 | 10,00 | 10,00 | 5,00    | 24,00 | 70,00  | 1,50 | 9,80  |
| F4AT1000AWM20R020 | 10,00 | 10,00 | 5,00    | 24,00 | 70,00  | 2,00 | 9,80  |
| F4AT1000AWM20R025 | 10,00 | 10,00 | 5,00    | 24,00 | 70,00  | 2,50 | 9,80  |
| F4AT1200AWX20R010 | 12,00 | 12,00 | 12,00   | 62,00 | 110,00 | 1,00 | 11,70 |
| F4AT1200AWX20R015 | 12,00 | 12,00 | 12,00   | 62,00 | 110,00 | 1,50 | 11,70 |
| F4AT1200AWX20R020 | 12,00 | 12,00 | 12,00   | 62,00 | 110,00 | 2,00 | 11,70 |
| F4AT1200AWX20R030 | 12,00 | 12,00 | 12,00   | 62,00 | 110,00 | 3,00 | 11,70 |
| F4AT1200AWL20R005 | 12,00 | 12,00 | 6,00    | 24,00 | 75,00  | 0,50 | 11,80 |
| F4AT1200AWL20R010 | 12,00 | 12,00 | 6,00    | 24,00 | 75,00  | 1,00 | 11,80 |
| F4AT1200AWL20R015 | 12,00 | 12,00 | 6,00    | 24,00 | 75,00  | 1,50 | 11,80 |
| F4AT1200AWL20R020 | 12,00 | 12,00 | 6,00    | 24,00 | 75,00  | 2,00 | 11,80 |
| F4AT1200AWL20R030 | 12,00 | 12,00 | 6,00    | 24,00 | 75,00  | 3,00 | 11,80 |

ПРИМЕЧАНИЕ: рекомендации по применению см. на стр. M42.

Точность изготовления концевых фрез

| D1     | допуск e8     | D      | допуск h6 |
|--------|---------------|--------|-----------|
| ≤3     | -0,014/-0,028 | ≤3     | +0/-0,006 |
| >3-6   | -0,020/-0,038 | >3-6   | +0/-0,008 |
| >6-10  | -0,025/-0,047 | >6-10  | +0/-0,009 |
| >10-18 | -0,032/-0,059 | >10-18 | +0/-0,011 |
| >18-30 | -0,040/-0,073 | >18-30 | +0/-0,013 |

Цельные концевые фрезы