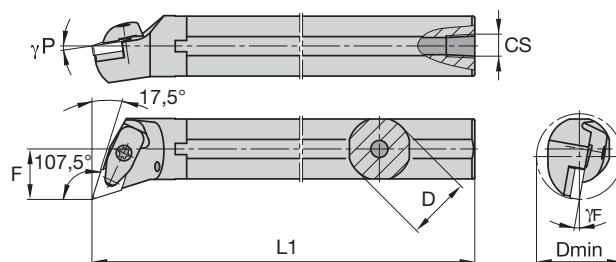
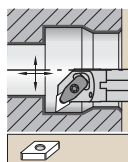


Стальная оправка с внутренней подачей СОЖ  
См. стр. A22–A23 с дополнительными  
сведениями о пластинах

### ■ A-DDQN-KC 107,5°

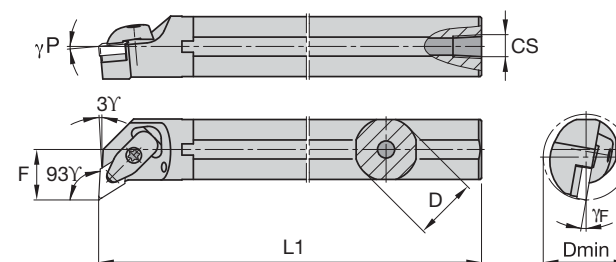


| Номер по каталогу                | D  | D min | F    | L1  | L1A | CS         | γF°   | γP°   | Эталонная<br>пластина | Опорная<br>пластина | Винт<br>клина | Отв. под<br>Torx+ | Зажим | Зажимной<br>винт | Зажимной<br>винт | Отв. под<br>Torx+ |
|----------------------------------|----|-------|------|-----|-----|------------|-------|-------|-----------------------|---------------------|---------------|-------------------|-------|------------------|------------------|-------------------|
| <b>правостороннее исполнение</b> |    |       |      |     |     |            |       |       |                       |                     |               |                   |       |                  |                  |                   |
| A25RDDQNR11KC04                  | 25 | 32    | 17,0 | 200 | —   | 1/4-18 NPT | -11.0 | -7.0  | DN..110408            | —                   | —             | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDQNR15KC06                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -10.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A40TDDQNR15KC06                  | 40 | 50    | 27,0 | 300 | —   | 1/4-18 NPT | -10.0 | -10.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| <b>левостороннее исполнение</b>  |    |       |      |     |     |            |       |       |                       |                     |               |                   |       |                  |                  |                   |
| A25RDDQNL11KC04                  | 25 | 32    | 17,0 | 200 | —   | 1/4-18 NPT | -11.0 | -7.0  | DN..110408            | —                   | —             | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDQNL15KC06                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -10.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A40TDDQNL15KC06                  | 40 | 50    | 27,0 | 300 | —   | 1/4-18 NPT | -10.0 | -10.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |



Стальная оправка с внутренней подачей СОЖ  
См. стр. A22–A23 с дополнительными  
сведениями о пластинах

### ■ A-DDUN-KC 93°



| Номер по каталогу                | D  | D min | F    | L1  | L1A | CS         | γF°   | γP°  | Эталонная<br>пластина | Опорная<br>пластина | Винт<br>клина | Отв. под<br>Torx+ | Зажим | Зажимной<br>винт | Зажимной<br>винт | Отв. под<br>Torx+ |
|----------------------------------|----|-------|------|-----|-----|------------|-------|------|-----------------------|---------------------|---------------|-------------------|-------|------------------|------------------|-------------------|
| <b>правостороннее исполнение</b> |    |       |      |     |     |            |       |      |                       |                     |               |                   |       |                  |                  |                   |
| A25RDDUNR11KC04                  | 25 | 32    | 17,0 | 200 | —   | 1/4-18 NPT | -12.0 | -5.0 | DN..110408            | —                   | —             | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDUNR11KC04                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -5.0 | DN..110408            | IDSN322             | KMSP315IP     | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDUNR15KC06                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -6.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A40TDDUNR15KC06                  | 40 | 50    | 27,0 | 300 | —   | 1/4-18 NPT | -9.0  | -5.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A50UDDUNR15KC06                  | 50 | 63    | 35,0 | 350 | —   | 1/4-18 NPT | -7.0  | -5.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| <b>левостороннее исполнение</b>  |    |       |      |     |     |            |       |      |                       |                     |               |                   |       |                  |                  |                   |
| A25RDDUNL11KC04                  | 25 | 32    | 17,0 | 200 | —   | 1/4-18 NPT | -12.0 | -5.0 | DN..110408            | —                   | —             | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDUNL11KC04                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -5.0 | DN..110408            | IDSN322             | KMSP315IP     | 9 IP              | CM234 | SSP025016M       | STCM1115IP       | 9 IP              |
| A32SDDUNL15KC06                  | 32 | 40    | 22,0 | 250 | —   | 1/4-18 NPT | -12.0 | -6.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A40TDDUNL15KC06                  | 40 | 50    | 27,0 | 300 | —   | 1/4-18 NPT | -9.0  | -5.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |
| A50UDDUNL15KC06                  | 50 | 63    | 35,0 | 350 | —   | 1/4-18 NPT | -7.0  | -5.0 | DN..150608            | IDSN433             | KMSP415IP     | 15 IP             | CM234 | SSP025016M       | STCM1115IP       | 15 IP             |

Пример заказа:

Правостороннее исполнение: A25RDDUNR11KC04

Левостороннее исполнение: A25RDDUNL11KC04