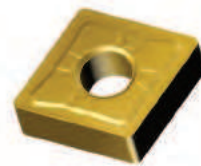
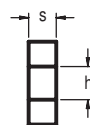
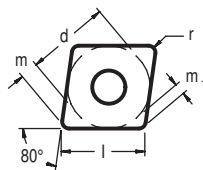



CNMG
4U Geometry


Turning Inserts

EDP	ISO Description	Grade	Dimensions (mm)					Material	Application
			d	l	s	r _ε	h		
032485	CNMG120404E-4U	NL200	12,70	12,90	4,76	0,40	5,16		Roughing
032486	CNMG120408E-4U	NL200	12,70	12,90	4,76	0,80	5,16		Roughing
032487	CNMG120412E-4U	NL200	12,70	12,90	4,76	1,20	5,16		Roughing
032488	CNMG120416E-4U	NL200	12,70	12,90	4,76	1,60	5,16		Roughing
032489	CNMG160608E-4U	NL200	15,88	16,10	6,35	0,80	6,35		Roughing
032490	CNMG160612E-4U	NL200	15,88	16,10	6,35	1,20	6,35		Roughing
032491	CNMG160616E-4U	NL200	15,88	16,10	6,35	1,60	6,35		Roughing
032492	CNMG190612E-4U	NL200	19,05	19,40	6,35	1,20	7,92		Roughing
032493	CNMG190616E-4U	NL200	19,05	19,40	6,35	1,60	7,92		Roughing
032494	CNMG190624E-4U	NL200	19,05	19,40	6,35	2,40	7,92		Roughing

For Toolholders External: see pages C59 - C63 | Internal: see page C64

Material Guide – Key to Recommended Inserts
Material Designation
 Unalloyed Steels
  Alloyed Steels
  Stainless Steels
  PH Stainless
  Cast Irons
  Aluminum & Alloys
  High Temp. Alloys
  Hard Materials